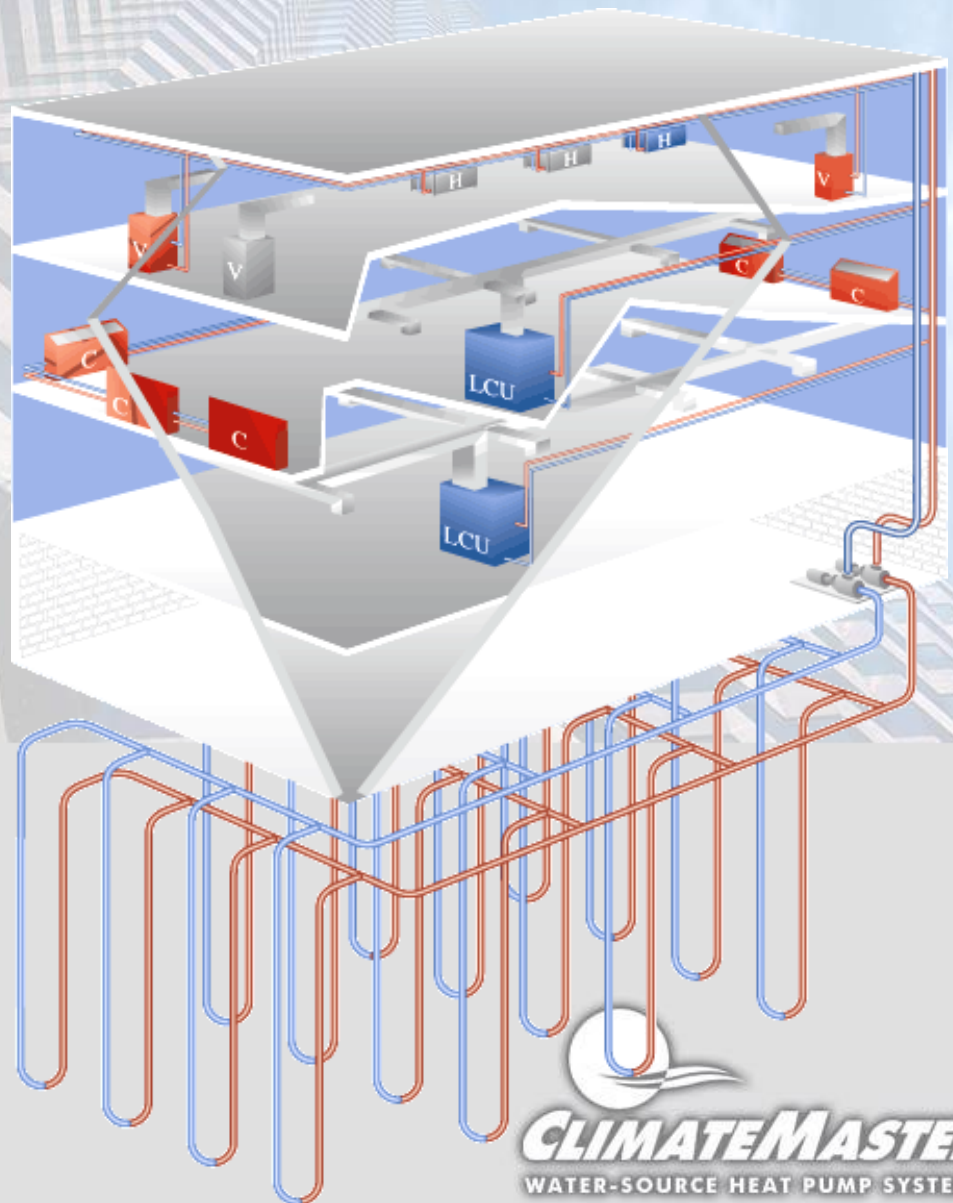


# 2011 IREC

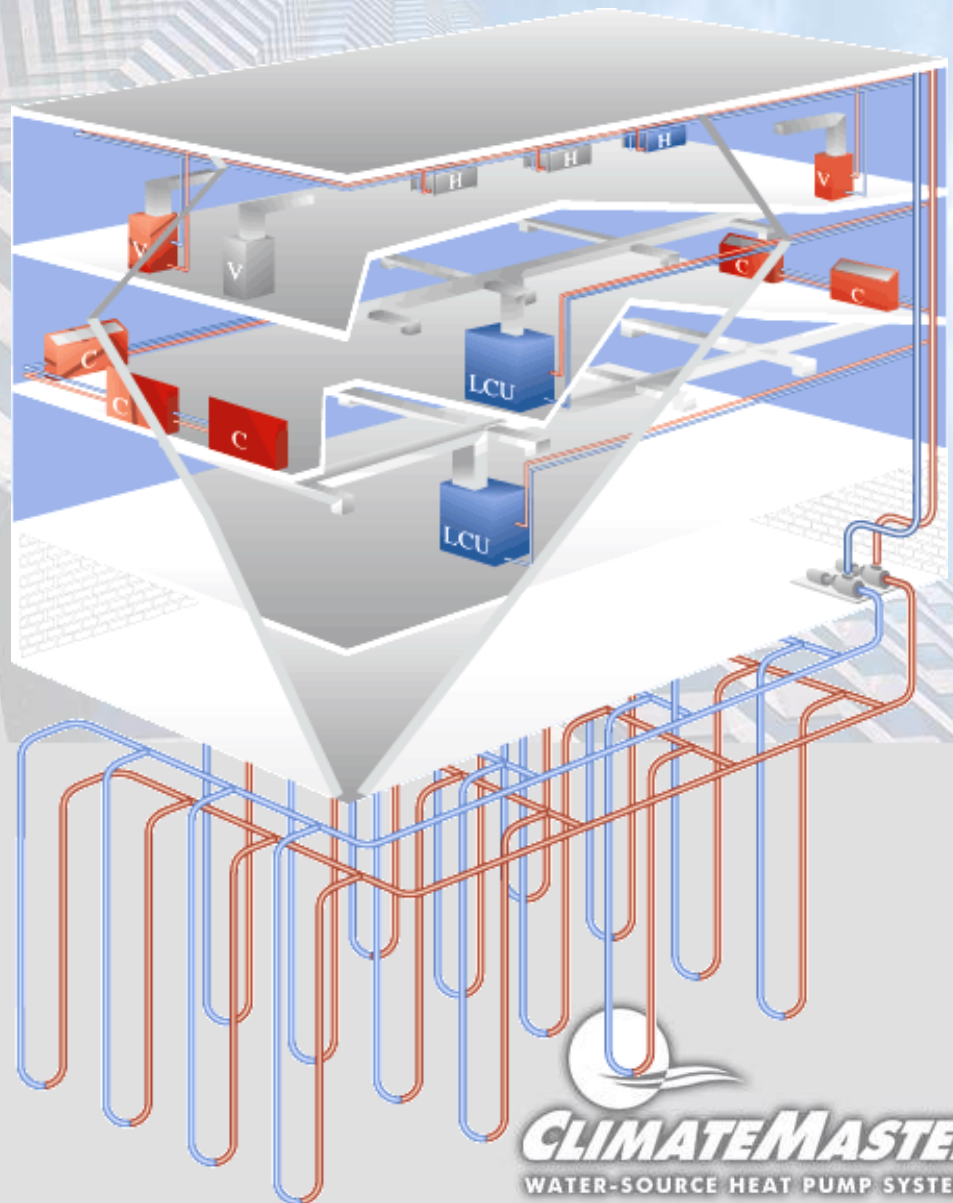
## Geothermal Technology

Dennis Meyer  
ClimateMaster



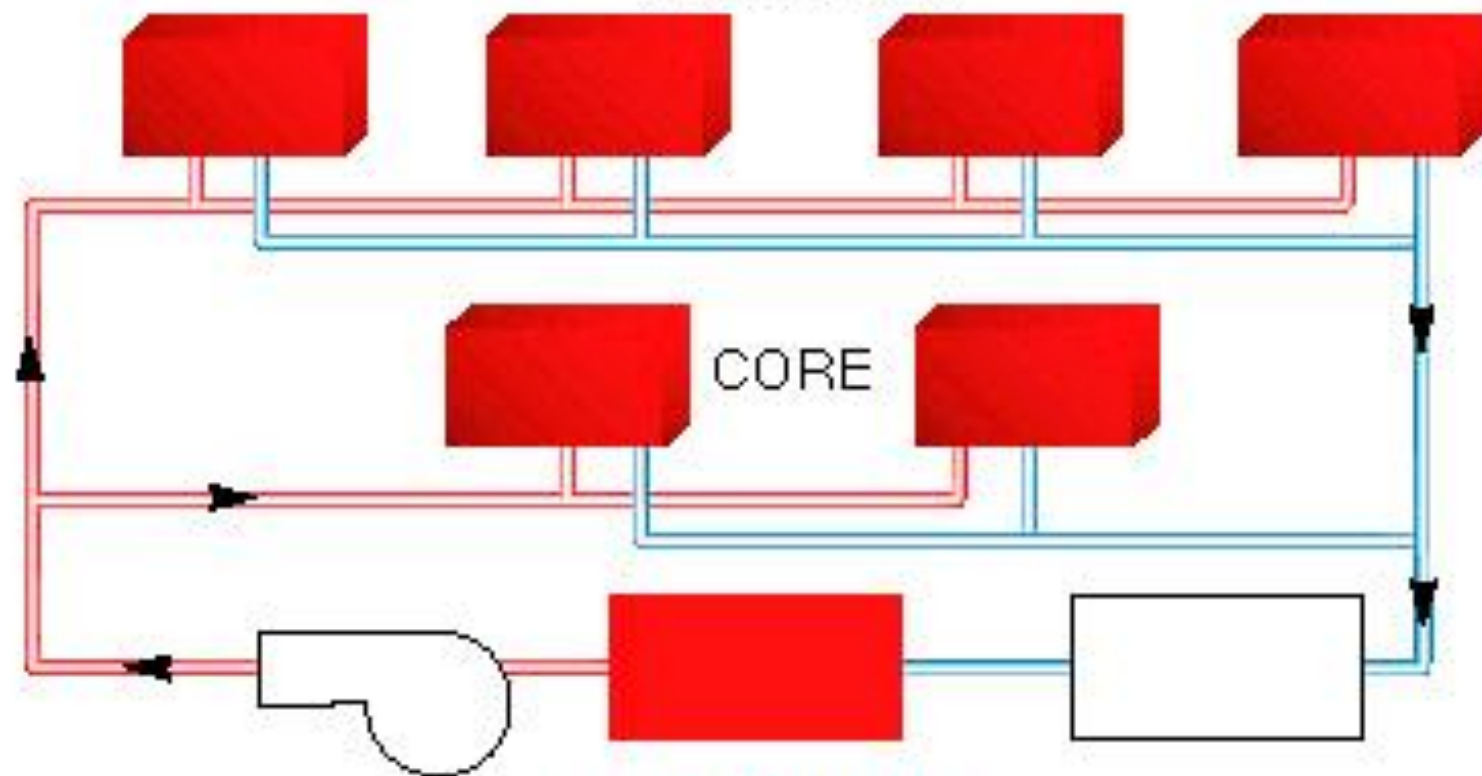
  
**CLIMATEMASTER®**  
WATER-SOURCE HEAT PUMP SYSTEMS

**Never forget  
the basics,  
when beginning  
commercial  
design...**



# VERY COLD WEATHER

PERIMETER



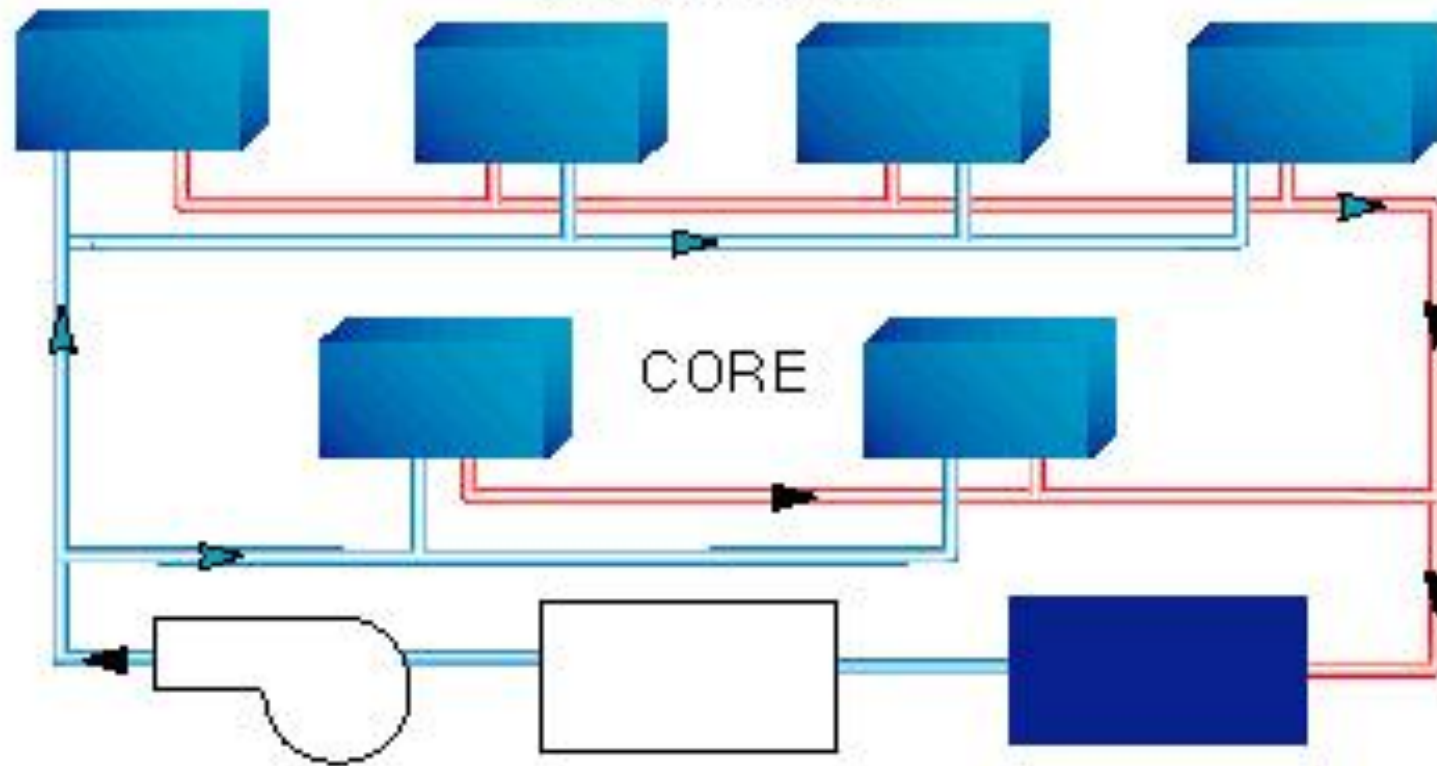
PUMP ON

**HEAT SOURCE  
ON**

HEAT REJECTOR  
OFF

# VERY HOT WEATHER

PERIMETER



PUMP ON

HEAT SOURCE  
OFF

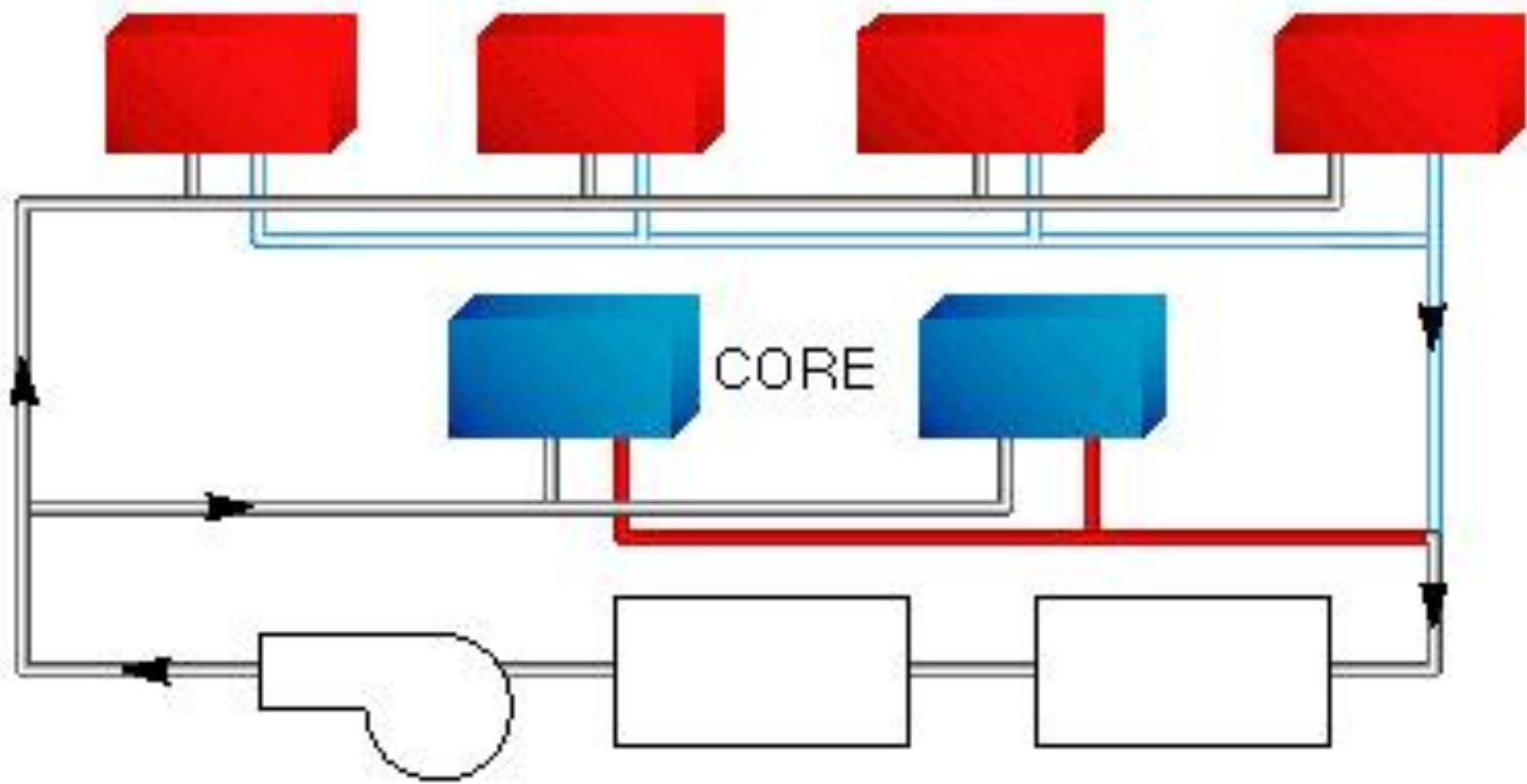
**HEAT REJECTOR  
ON**



# Utilize Load Diversity

## BALANCED ENERGY USE

PERIMETER

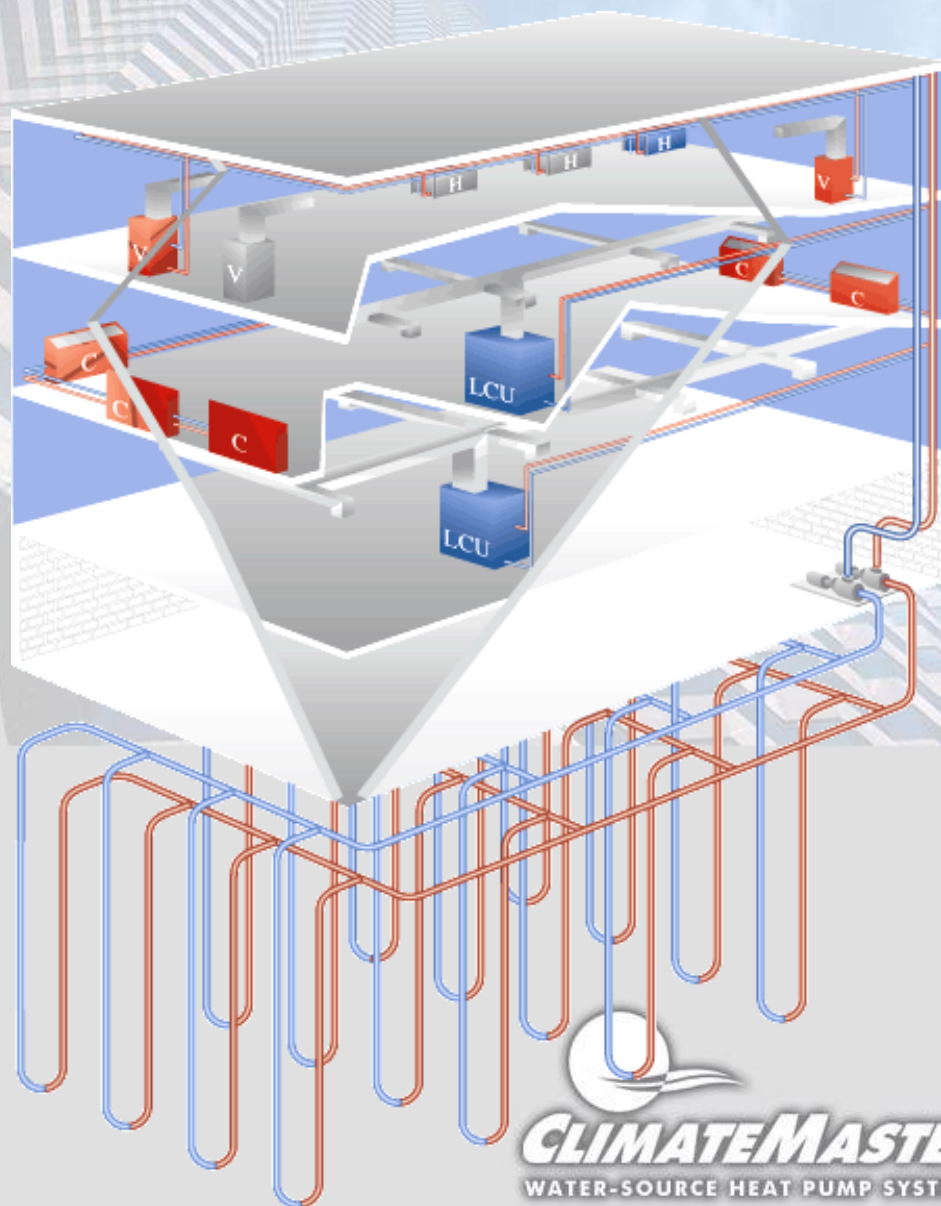


PUMP ON

HEAT SOURCE  
OFF

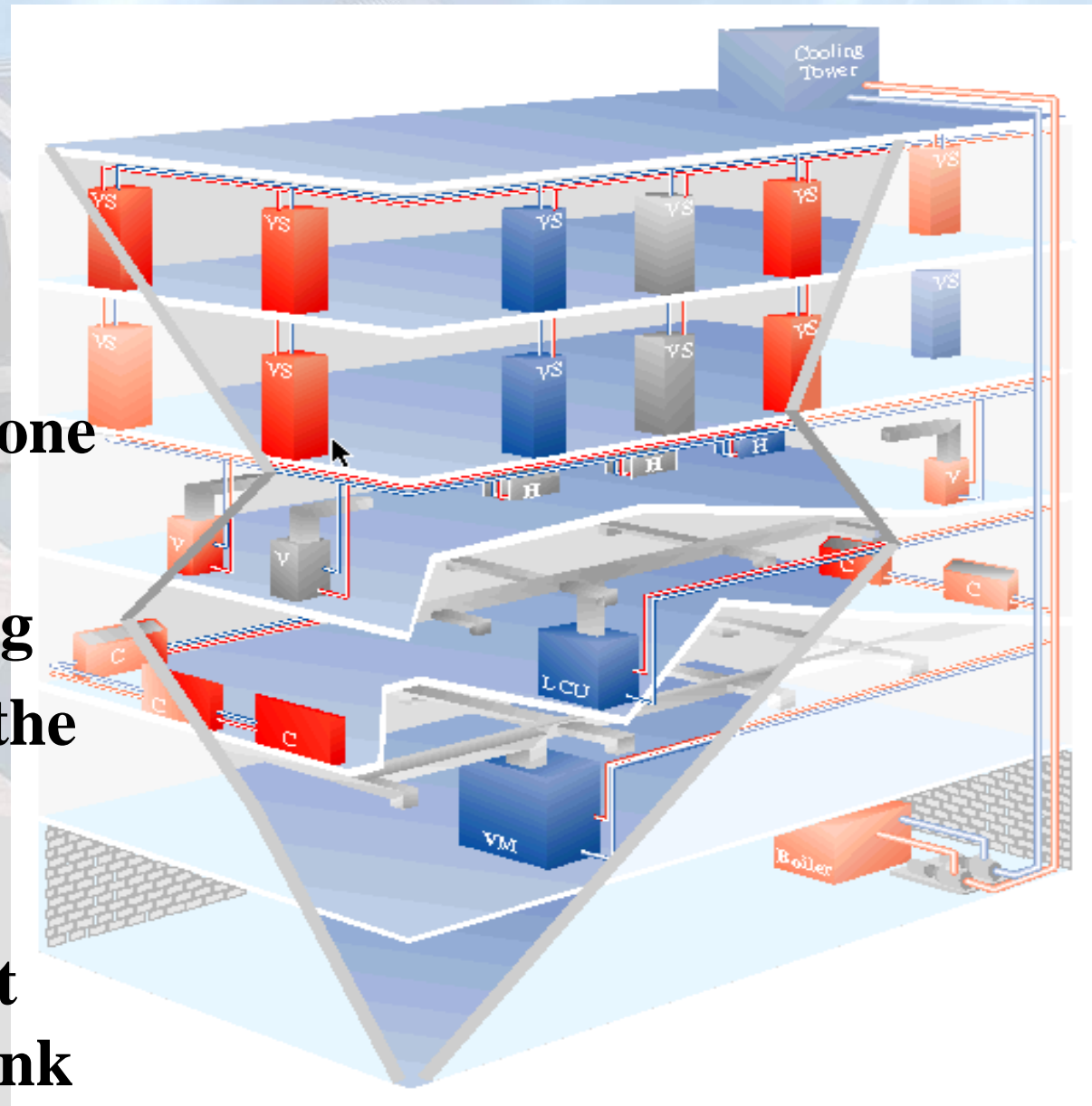
HEAT REJECTOR  
OFF

How are  
units applied?

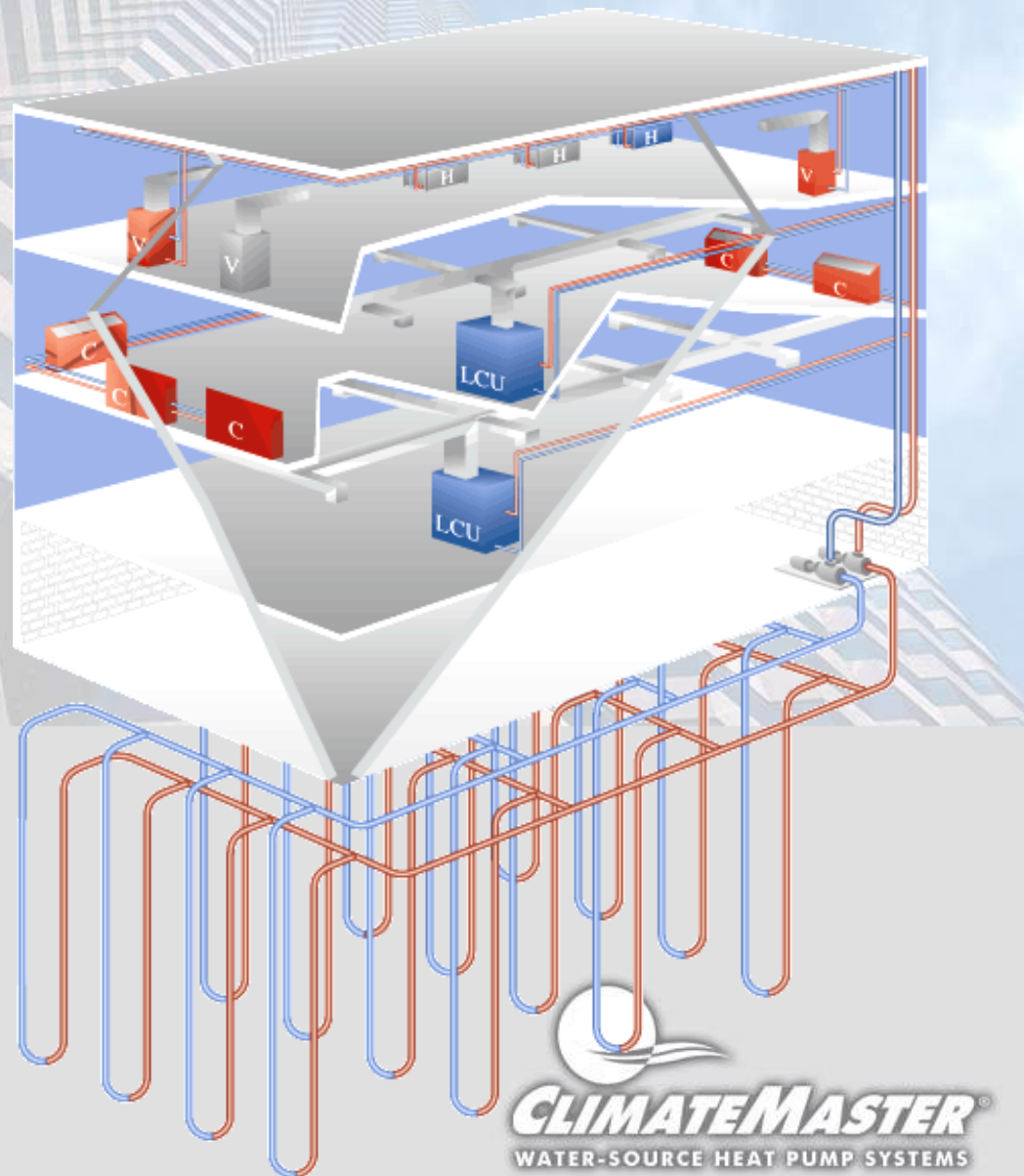


# How Applied?

- Applied zone by zone
- 1/2 ton – 30 ton
- Heating or Cooling
- Water solution is the medium of heat transfer
- Need to select heat source and heat sink

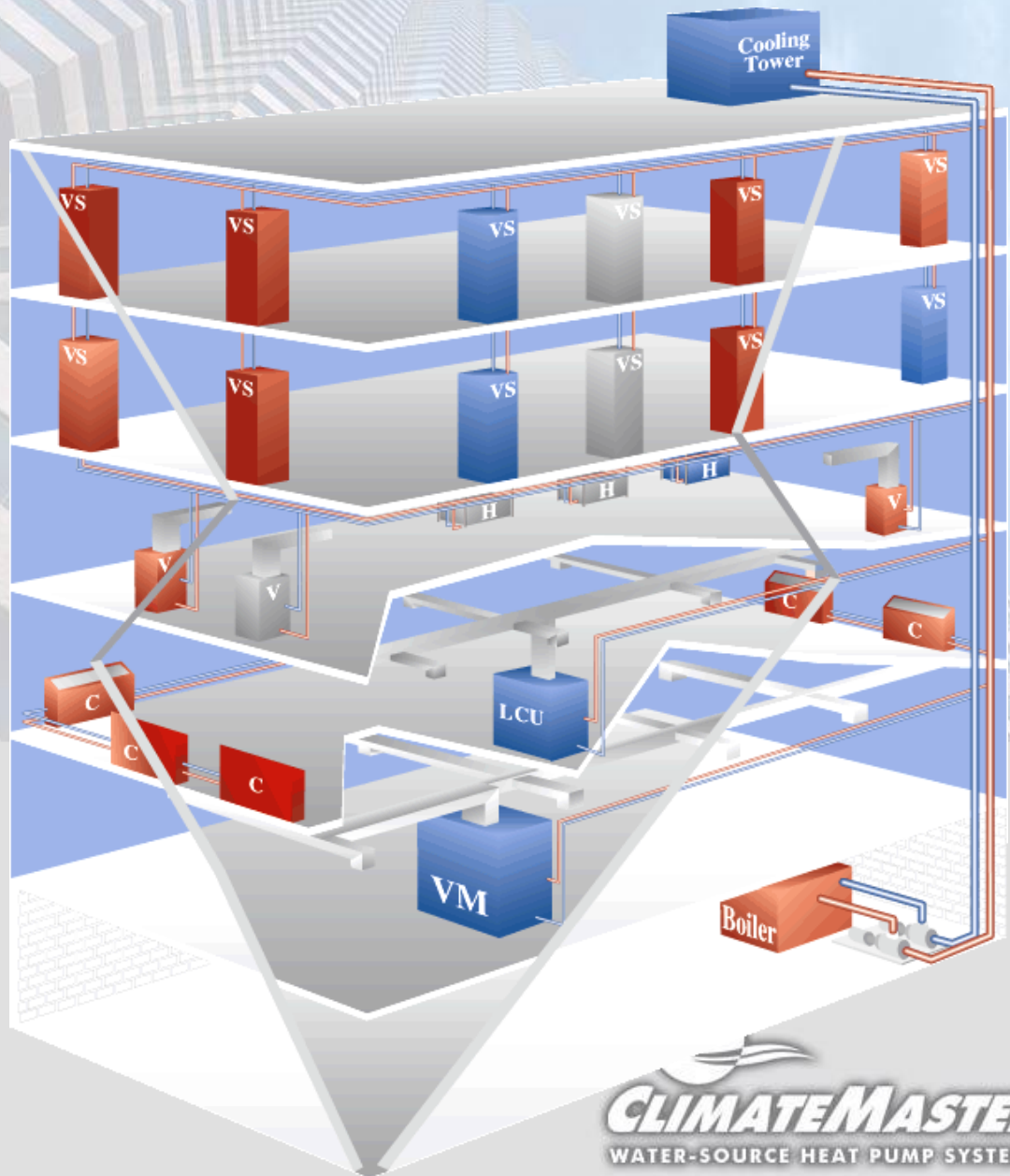


# Types of Heat Sinks & Heat Sources

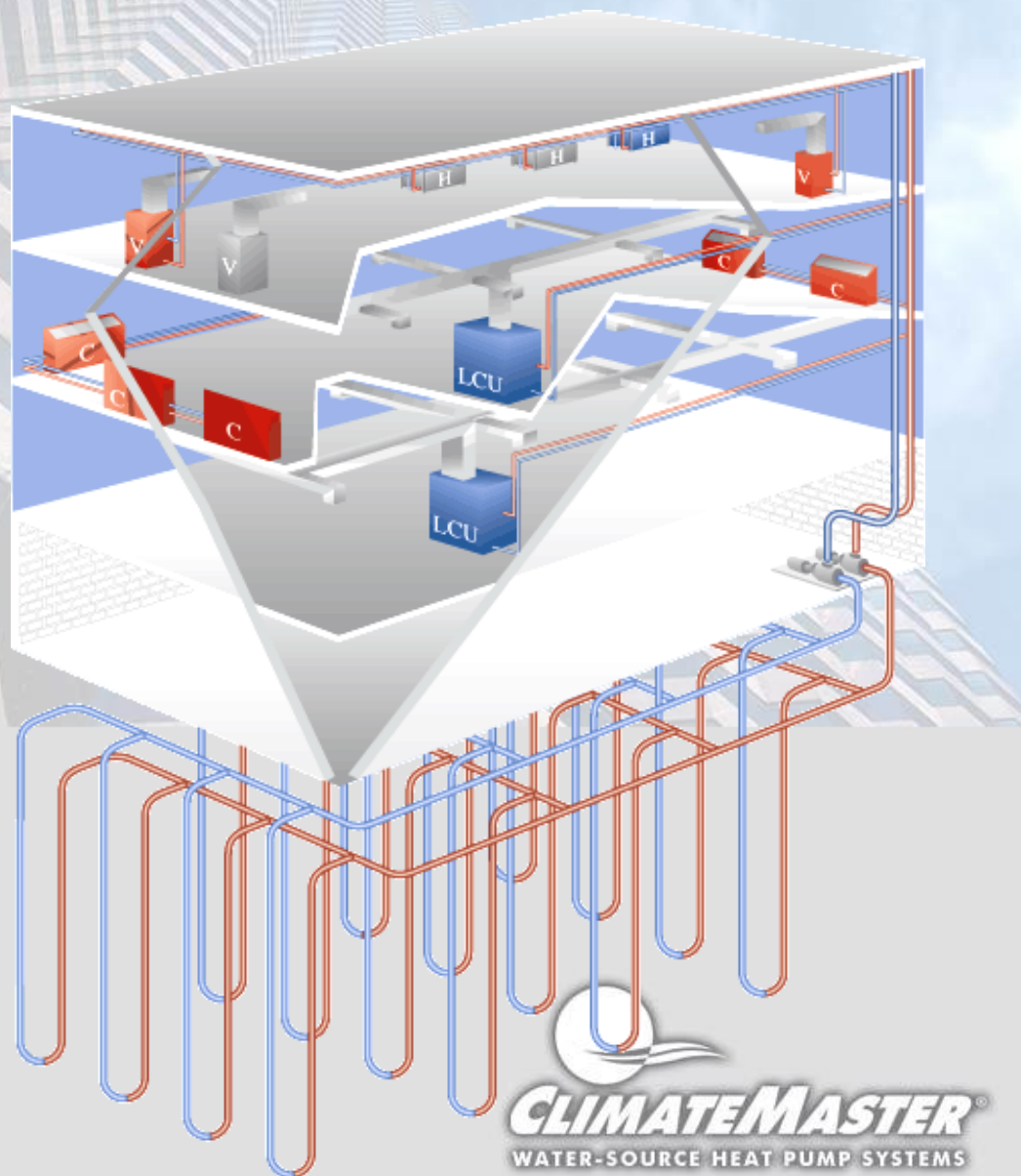




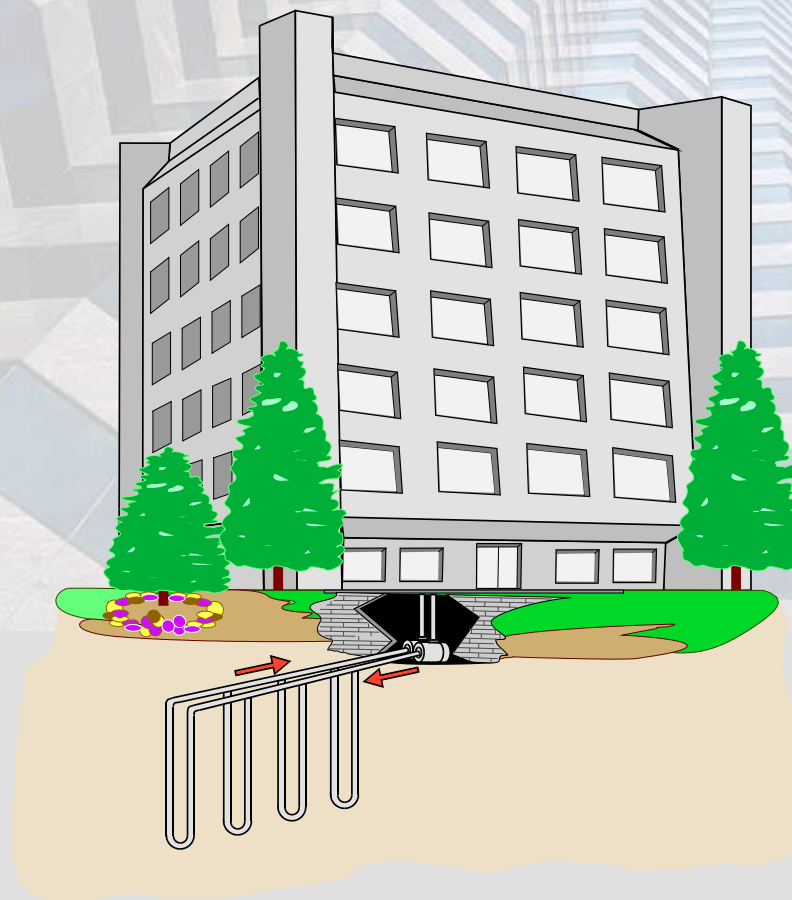
# Boiler/Tower Systems



# Ground-Source (Geothermal)



# Vertical Loop System

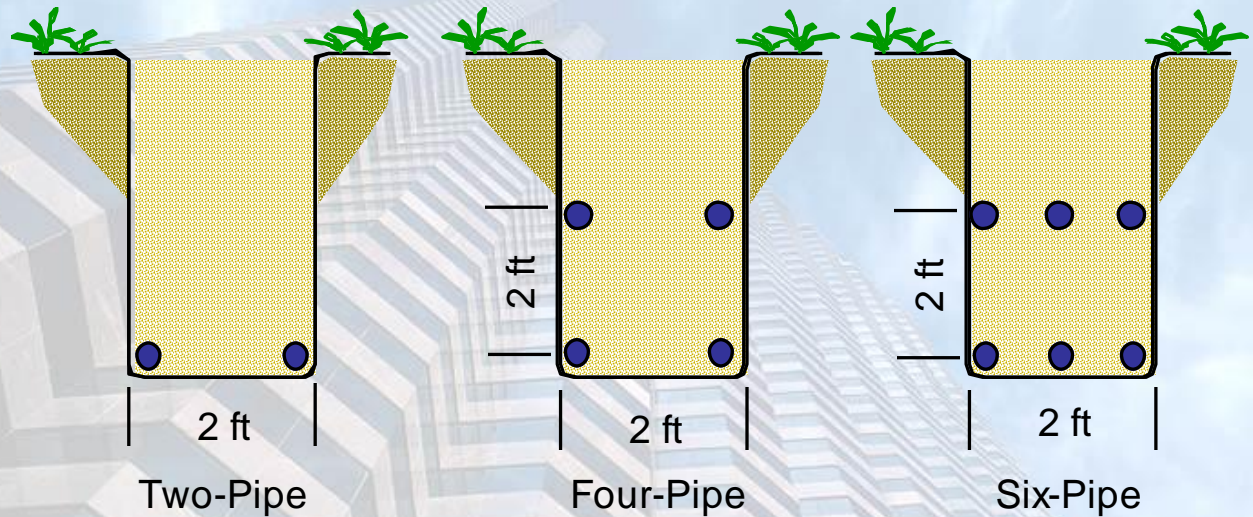




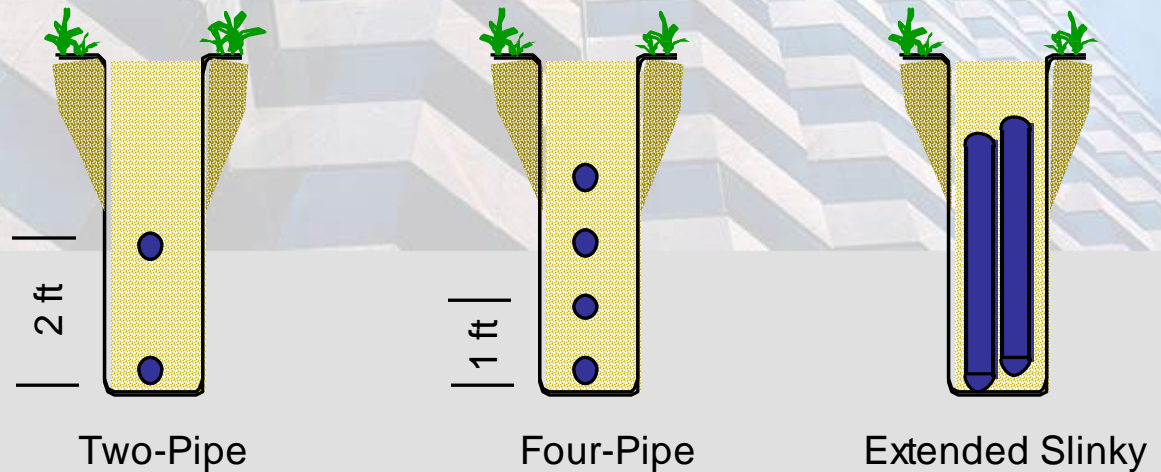




# Horizontal Loop Types



Back-Hoe Loops



Trenched Loops



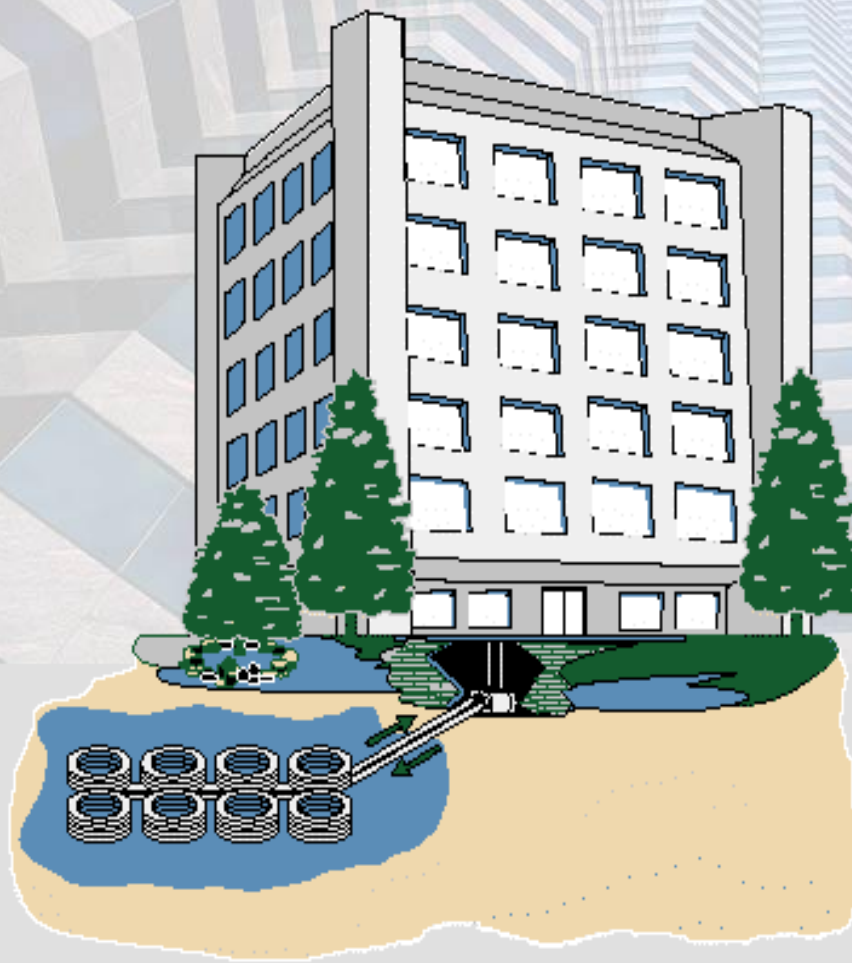








# Lake Loop System

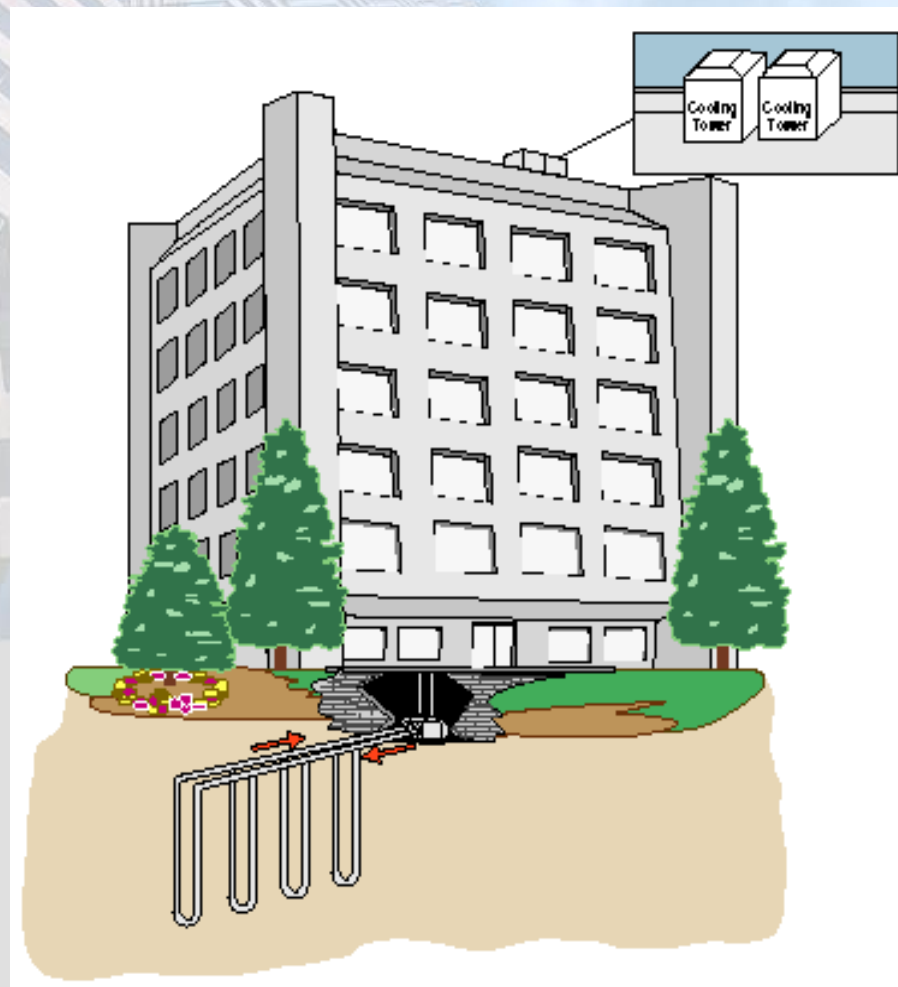






# Hybrid Systems

- **Ground Loop Used as Primary Sink and Source**
- **Fluid Cooler and/or Boiler used to supplement the Ground Loop**



## Geothermal Source

Source Type: Vertical Closed Loop  
 Soil Type: 1.40 - Average Rock  
 Pipe Type: 3/4" IPS PE SDR 11  
 Pipe Configuration: 1 U-Tube in Bore  
 Avg Pipe Depth: 100 Feet  
 Bore Length: 5,000 Feet  
 Min Freeze Protect: 12 Deg F  
 Max Source-Cooling: 76 Deg F  
 Avg Source-Cooling: 55 Deg F  
 Avg Source-Heating: 38 Deg F  
 Min Source-Heating: 32 Deg F  
 Deep Earth Temp: 47 Deg F  
 Surface Temp: 30.2 Deg F

Average Eff  
 Annual Con  
 Annual Cos

- 25 ton building peak block load
- 200ft of bore per ton of load

Annual Cooling Cost:

## Water Heating

Geothermal Hot Water C  
 Electrical Us  
 Average Eff

# Geothermal Source

Source Type: Vertical Closed Loop  
 Soil Type: 1.40 - Average Rock  
 Pipe Type: 3/4" IPS PE SDR 11  
 Pipe Configuration: 1 U-Tube in Bore  
 Avg Pipe Depth: 100 Feet  
 Bore Length: 3,750 Feet  
 Min Freeze Protect: 8 Deg F  
 Max Source-Cooling: 89 Deg F  
 Avg Source-Cooling: 60 Deg F  
 Avg Source-Heating: 35 Deg F  
 Min Source-Heating: 28 Deg F  
 Deep Earth Temp: 47 Deg F  
 Surface Temp: 30.3 Deg F

Average Eff  
 Annual Con  
 Annual Cos

•25 ton building  
 peak block load  
 •150ft of bore per  
 ton of load

Annual Cooling Cost:

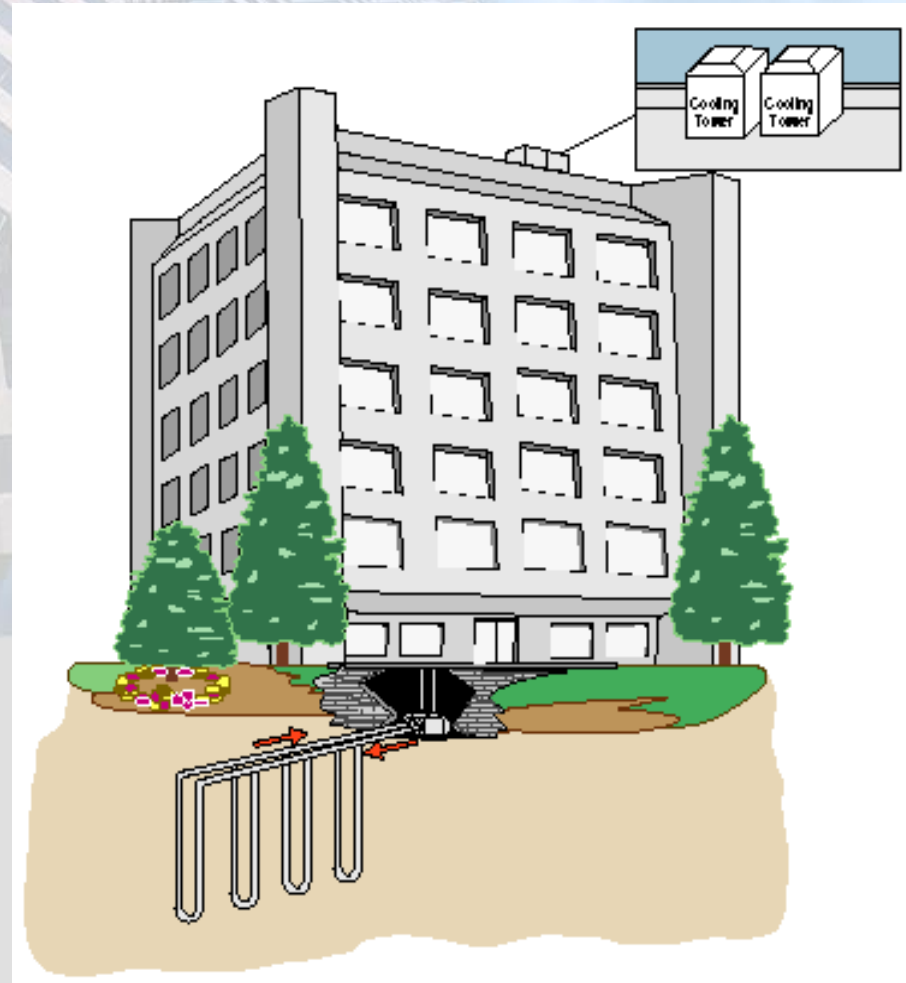
## Water Heating

Geothermal Hot Water C  
 Electrical Us  
 Average Eff

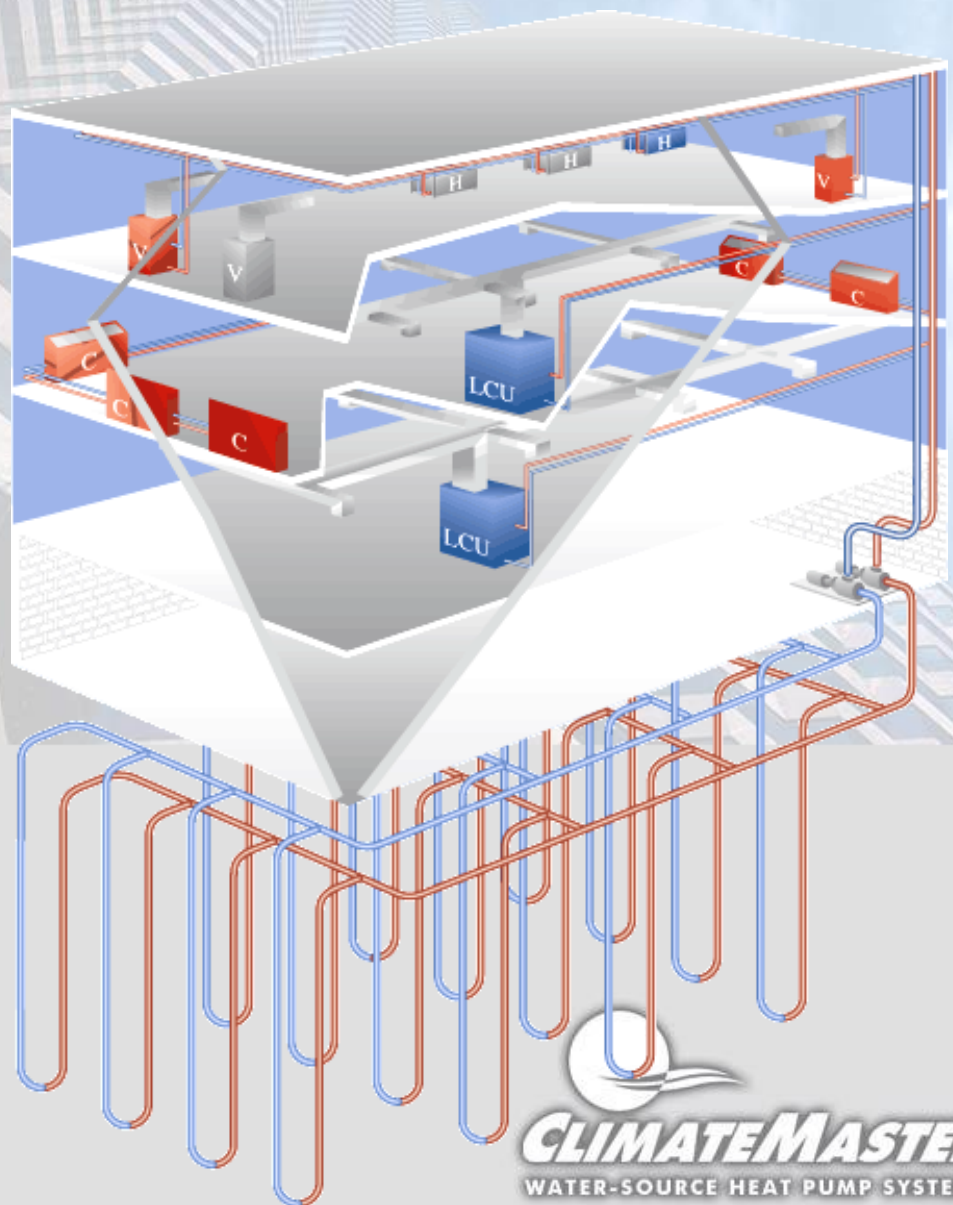


# Hybrid Systems

- Design loop to building peak block load...not to connected equipment
- 25% reduction in geo loop
- Replace with lower cost fluid cooler



# Key Components



# Key Components

Variable speed ECM  
fan motor



Two-stage unloading  
scroll compressor



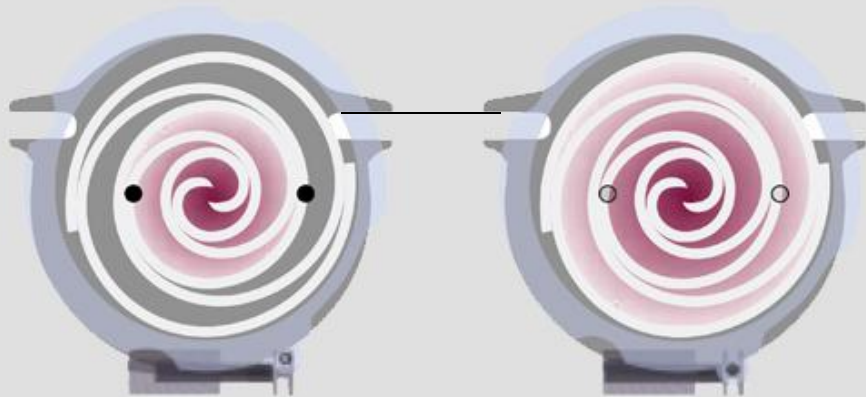
# Two-Stage Scroll Compressor

- Very high efficiencies at full load
- Ultra high efficiencies on part load
  - Unique “unloading” capability allows “shift on the fly”
  - 67% capacity satisfies load 80-90% of the time, increasing average efficiency

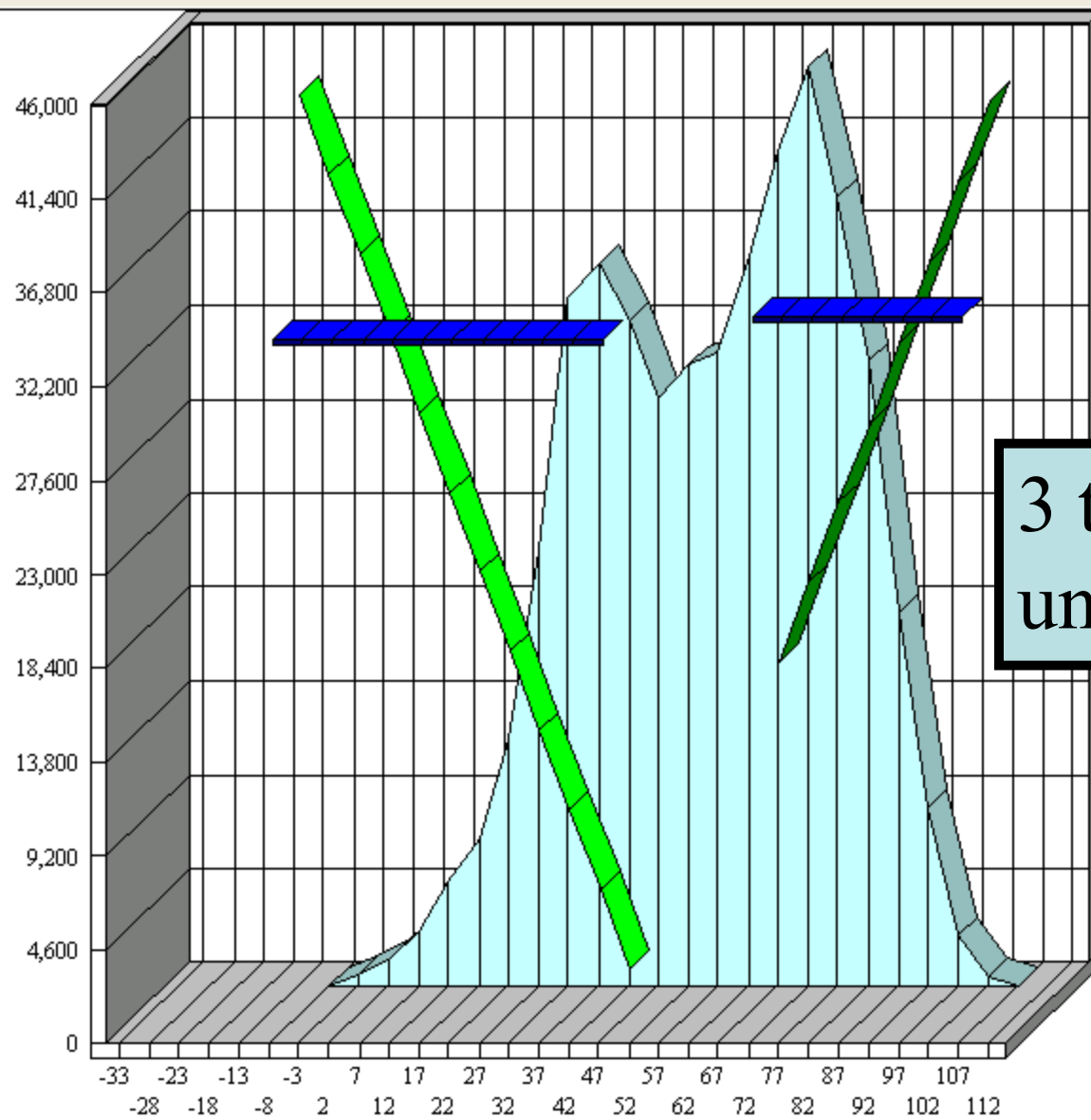


67% Capacity

100% Capacity





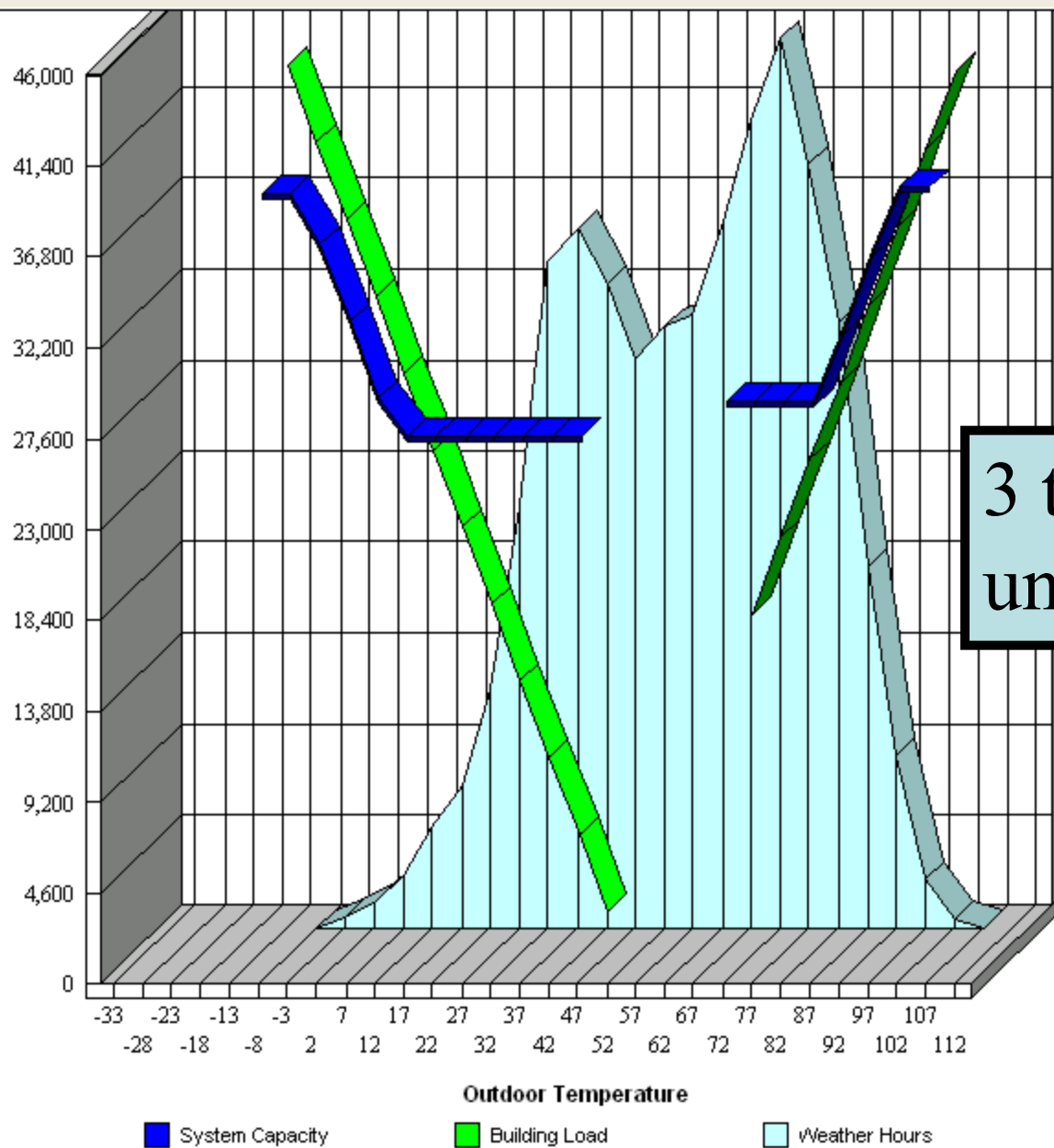


3 ton single stage  
unit operation

System Capacity

Building Load

Weather Hours

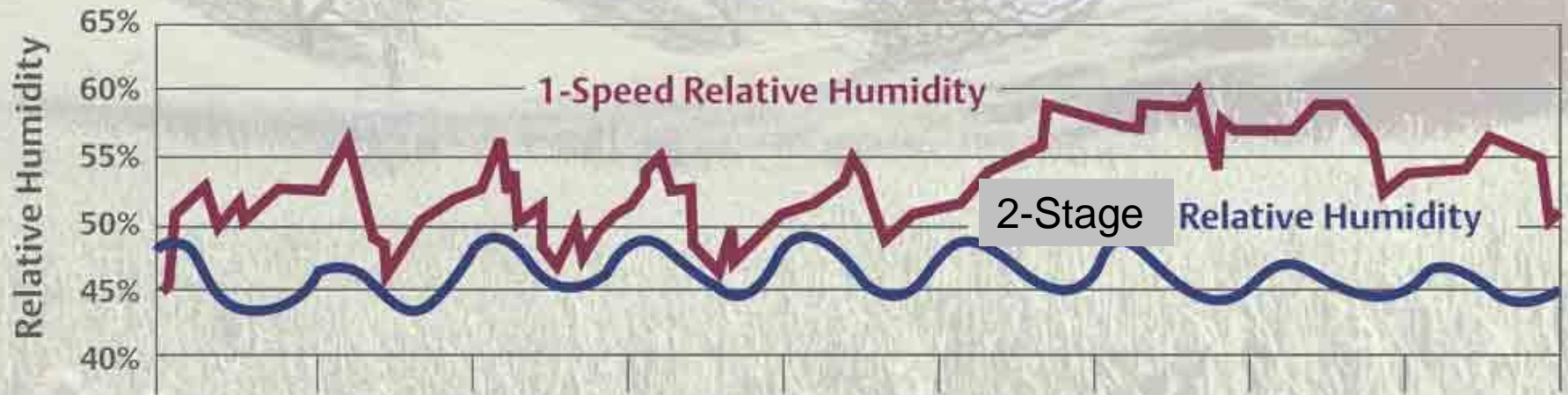


3 ton TWO stage  
unit operation

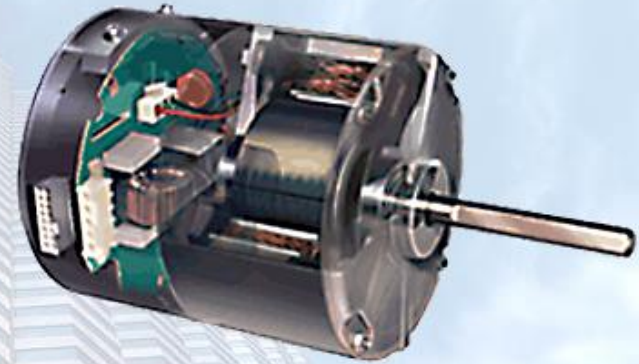
# Two-Stage Compressor Benefits

## Humidity Control

2002 Relative Humidity Field Test Results



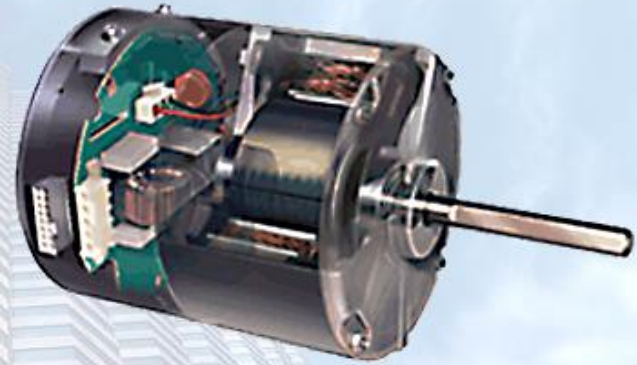
# Variable Speed ECM Motor



- Lower fan Watts during high speed operation
- Even lower fan Watts during part load compressor operation
- Extremely low Watts for “fan only” -- typically 40-60 Watts
- Helps increase EER/COP

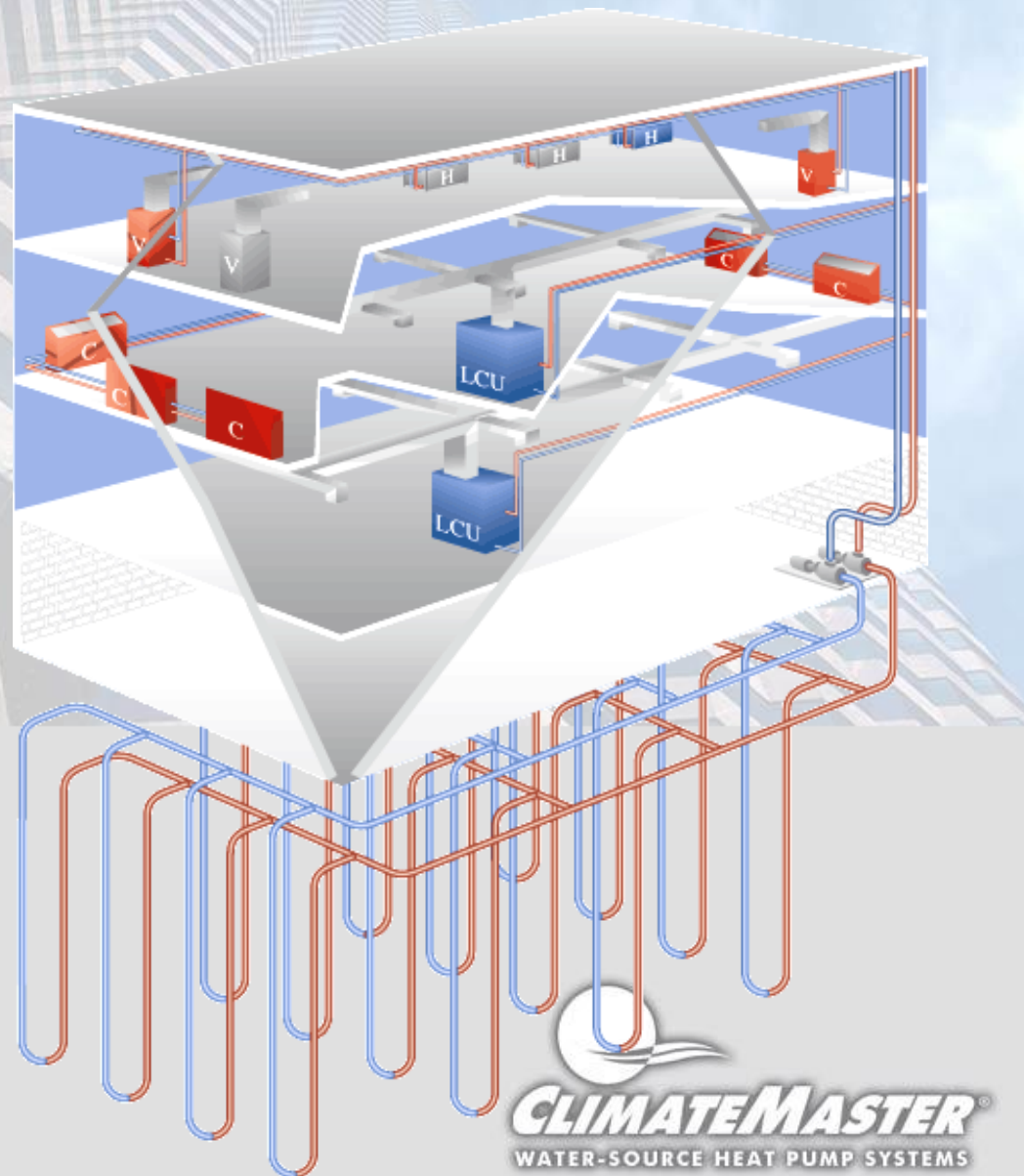


# Variable Speed ECM Motor



- Soft start
- Less air noise
- CFM flexibility allows zoning applications
- Fan speed regulation allows improved humidity control

# Outside Air And Geothermal Heat Pumps



# Bring in “Neutral” OA Air to Bldg

- Mechanical Conditioning of Outside Air
  - Brings in “neutral” air to the space
  - Allows WSHPs to handle sensible loads and internal latent loads
  - Allows equipment to be downsized by 30-50% (depending upon location)
  - May reduce boiler/tower OR geothermal loop size, depending upon choice of Mechanical Equipment
  - Solves IAQ problems

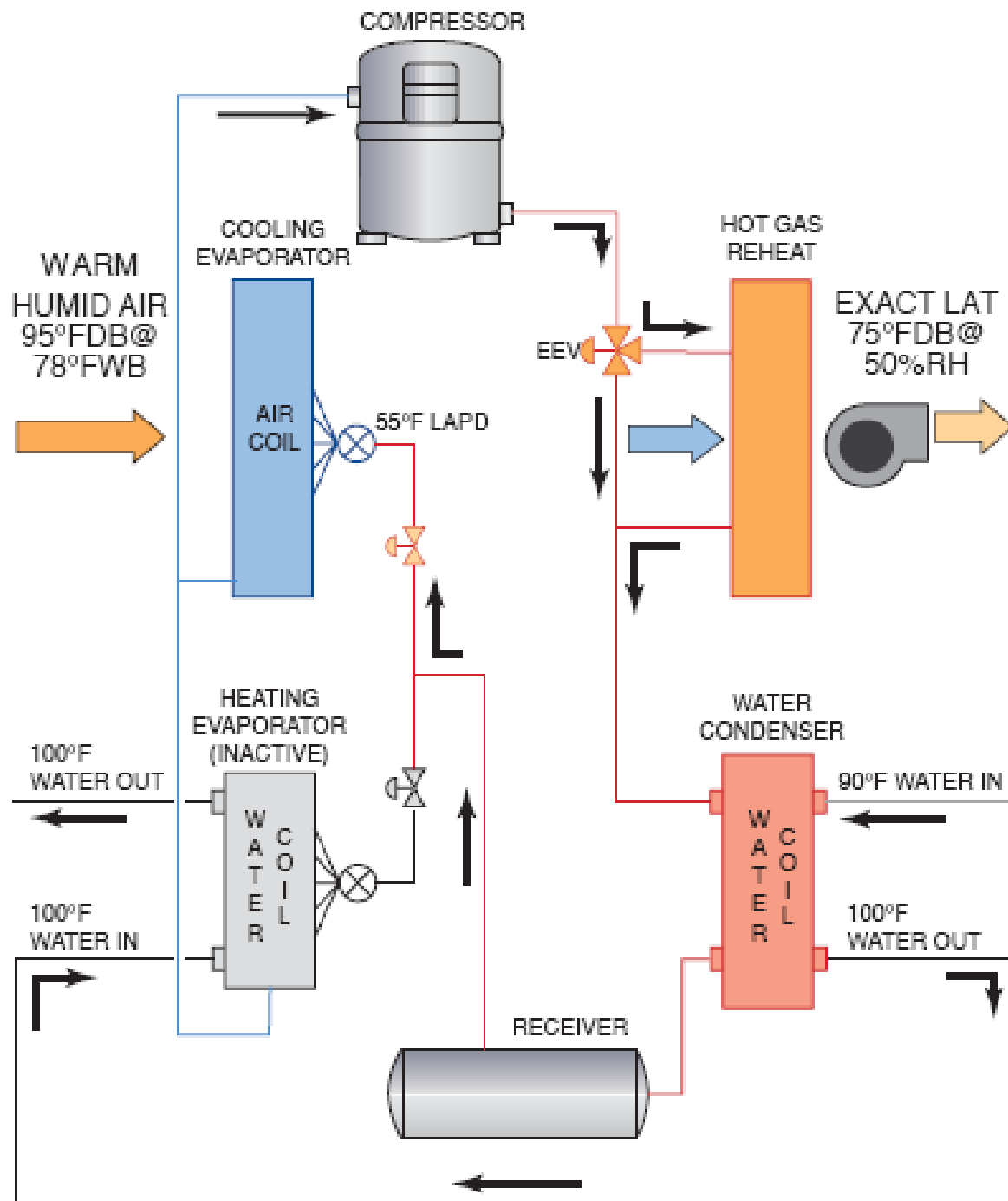


# 100% OA Units



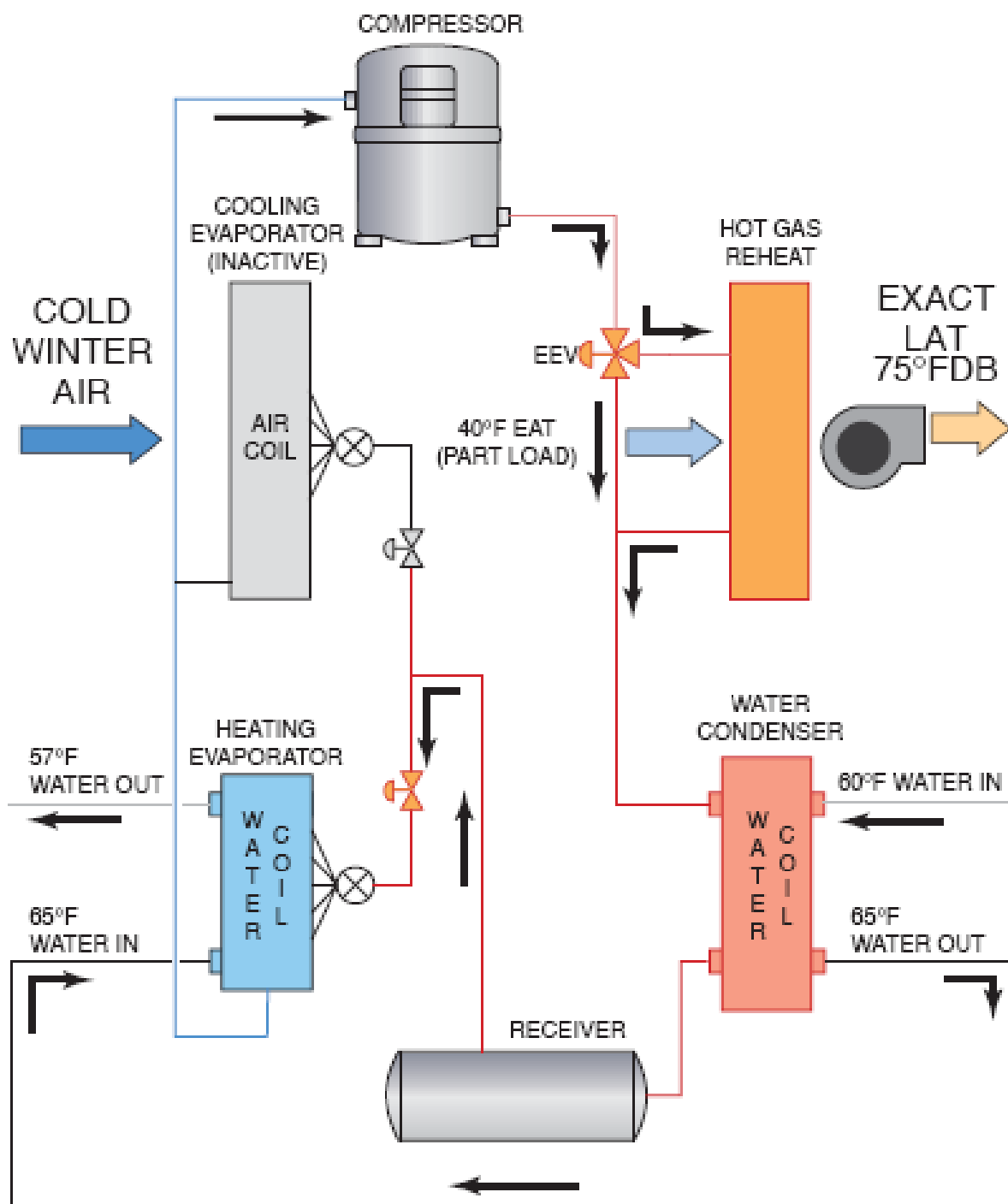
HORIZONTAL UNIT

- 3 to 100 Tons
- $\approx 125$  to 200cfm per Ton
- DewPoint control to 55F or below
- Entering Air down to 0F without wheel



Mechanical  
Conditioning  
of OA :  
Summer  
Cooling Mode





Mechanical  
Conditioning  
of OA:  
Winter  
Heating  
Mode

Figure 5: Energy Recovery Wheel Operation

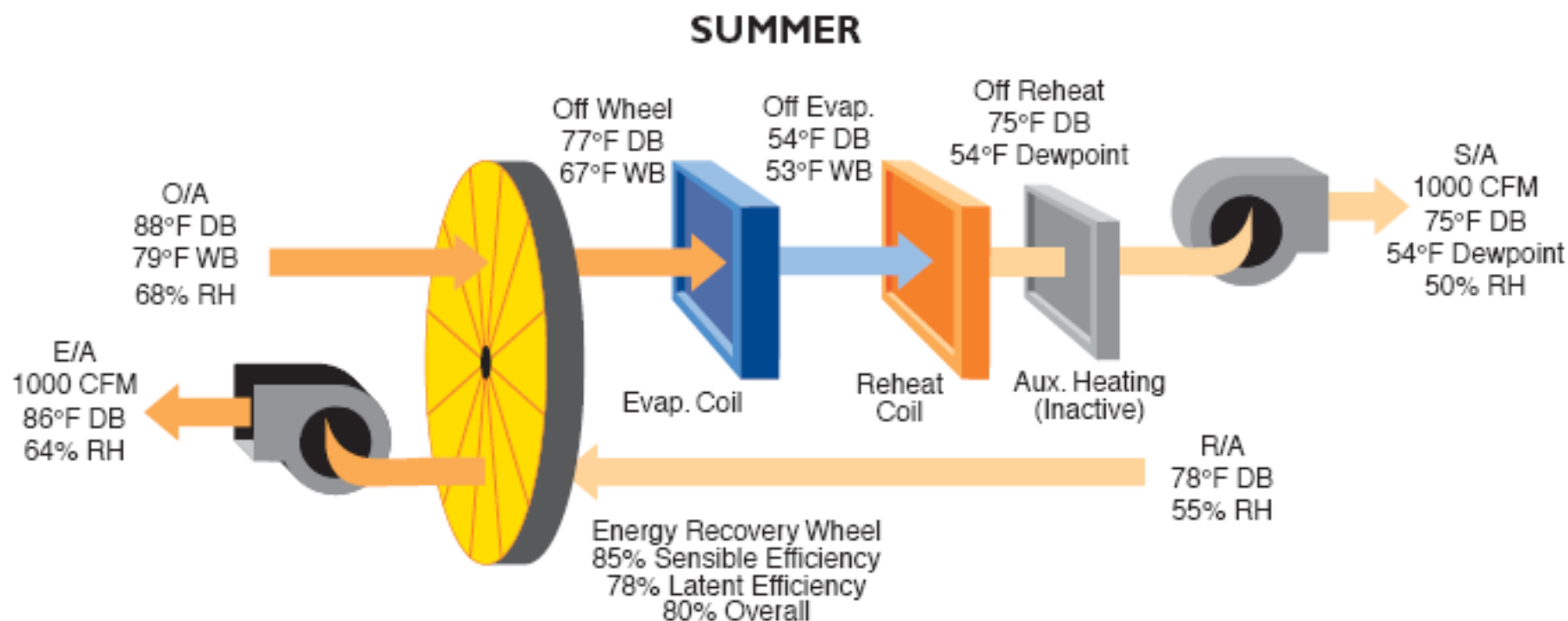
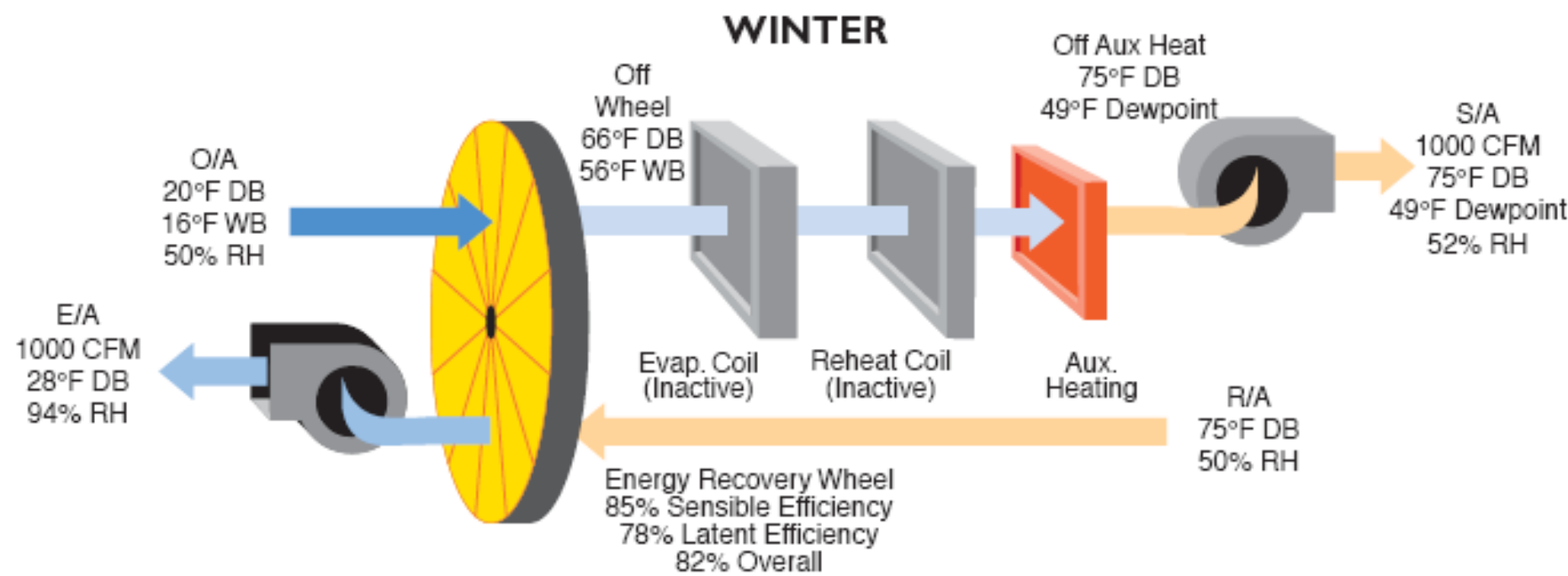


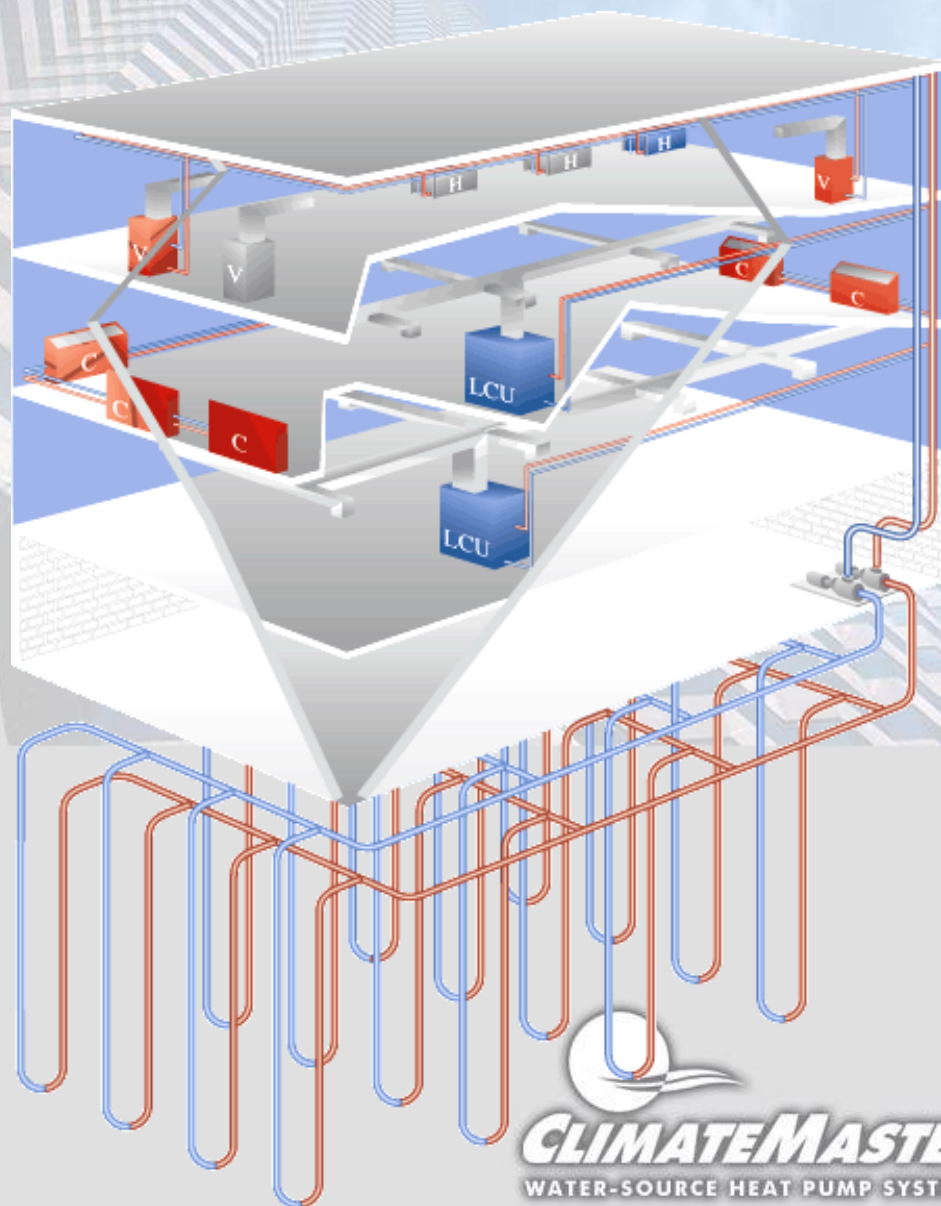




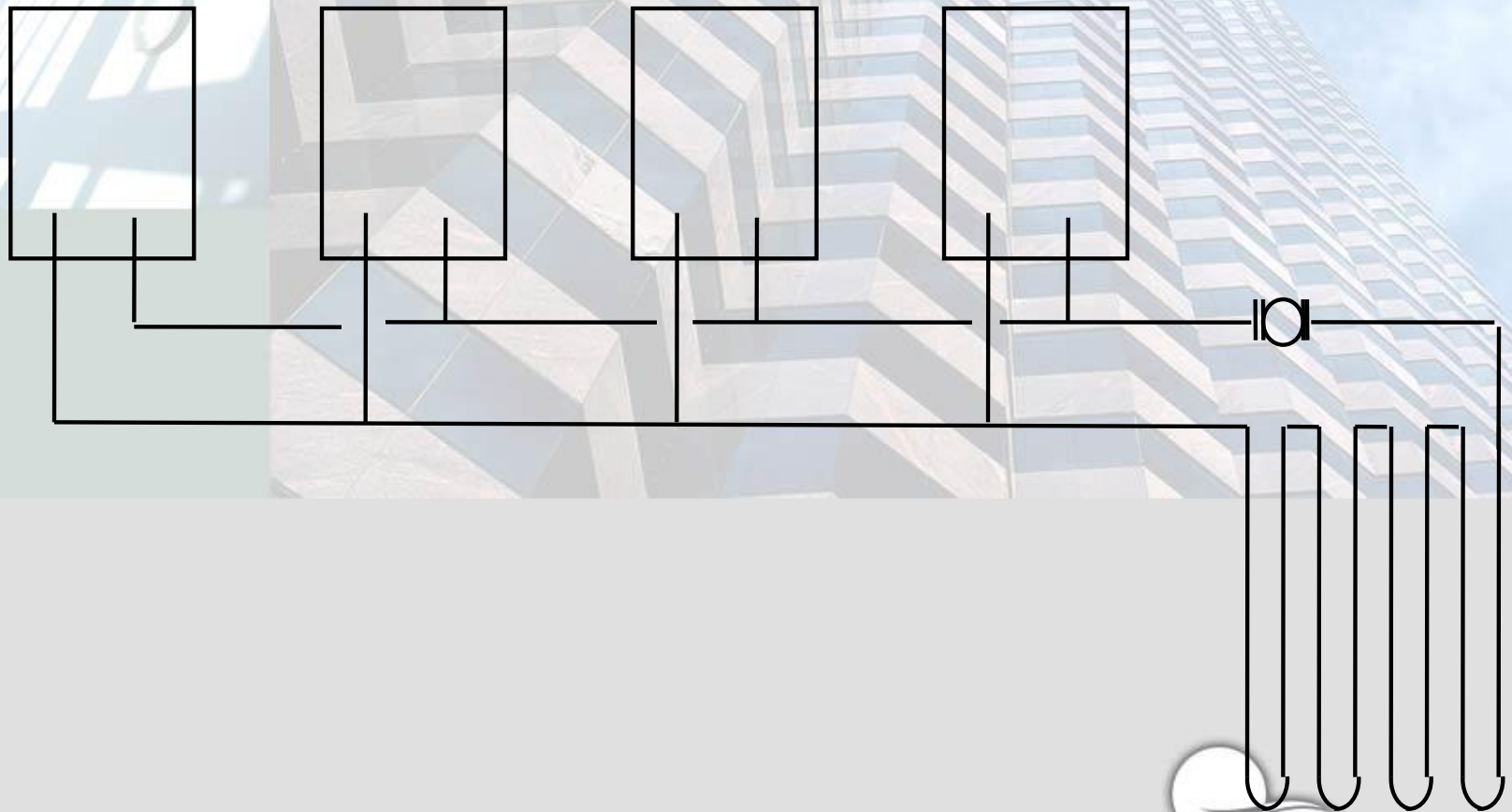
Figure 5: Energy Recovery Wheel Operation



# Commercial Pumping Options

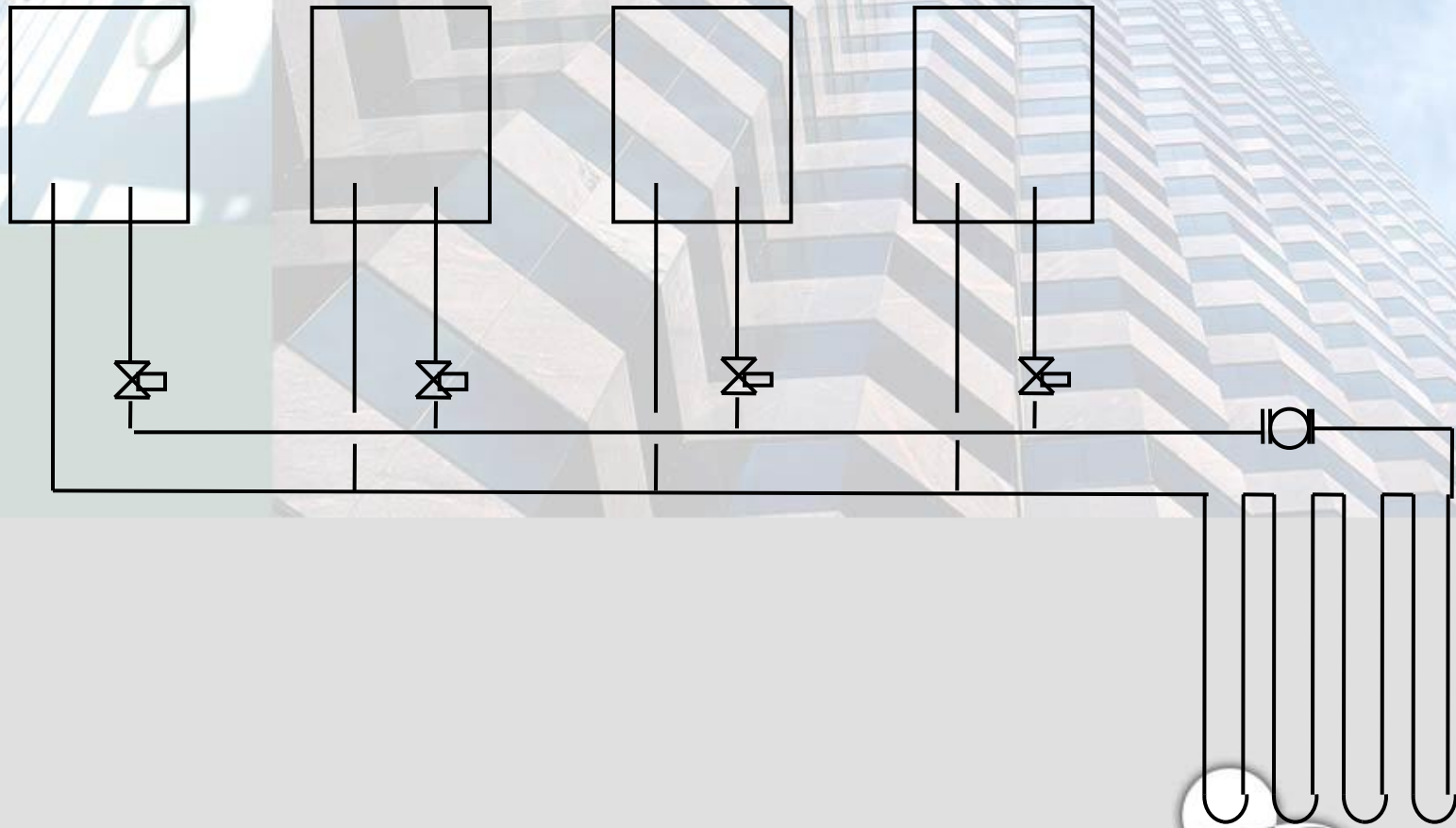


# Central 2-Pipe Constant-Speed

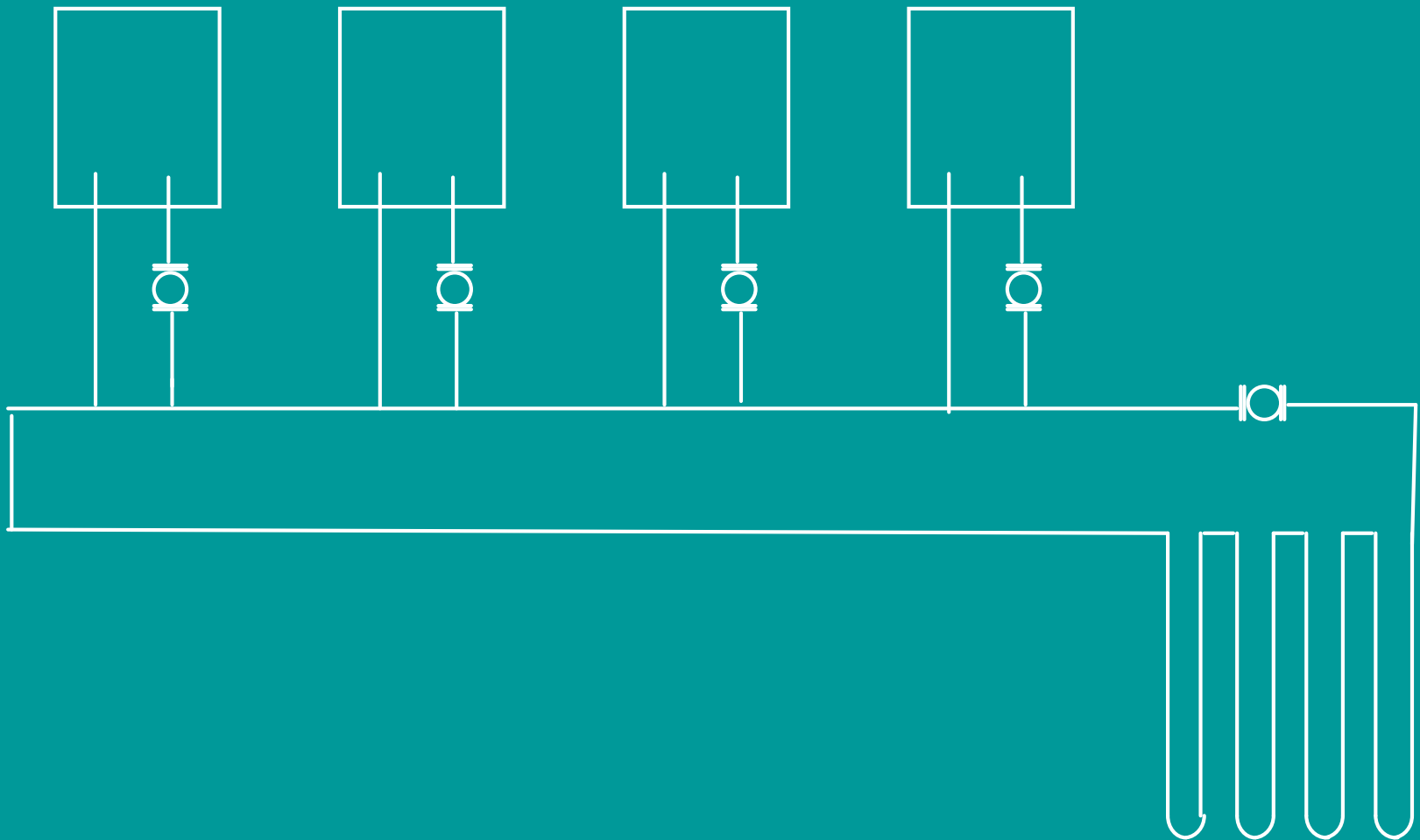




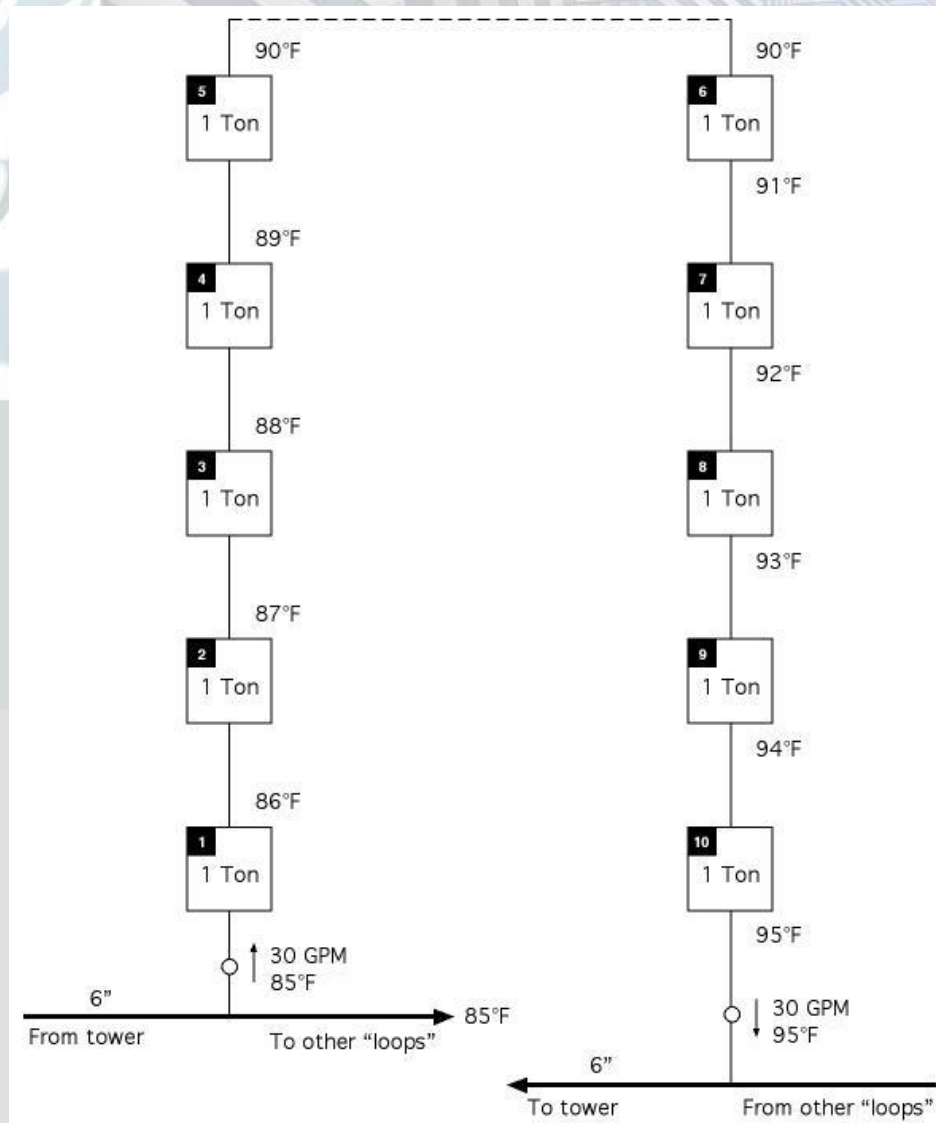
# Central 2-Pipe Variable-Speed



# Central 1-Pipe Distributed



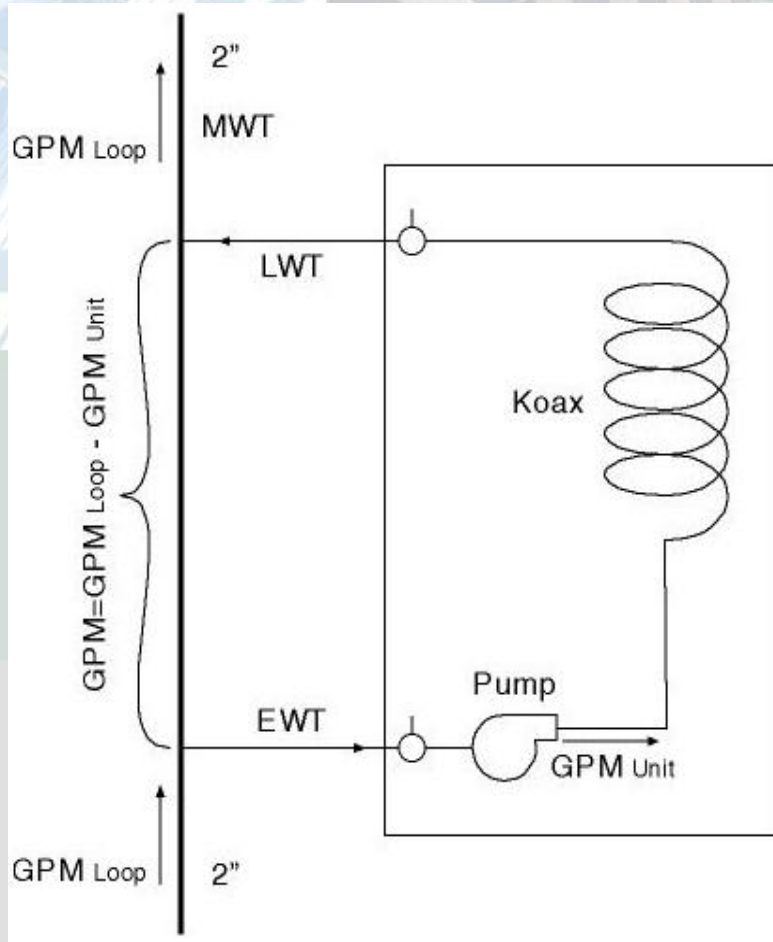
# Single Pipe System



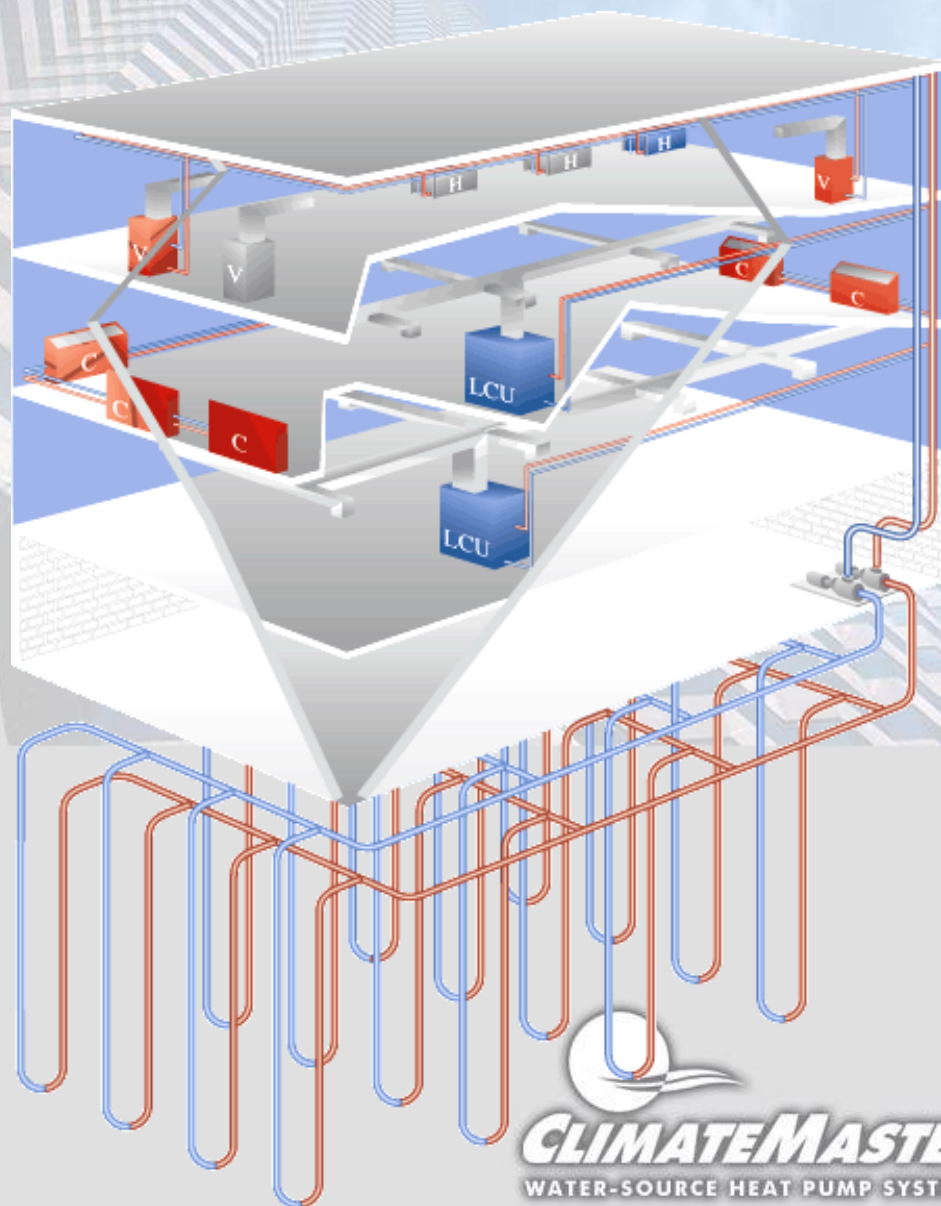


# Single Pipe System

- Individual unit schematic flow layout



# Unique Field Case Study



# Garrett Office Buildings Edmond, Oklahoma





# Geothermal Building 20,000 Sq. Ft.



# VAV Building 15,000 Sq. Ft.



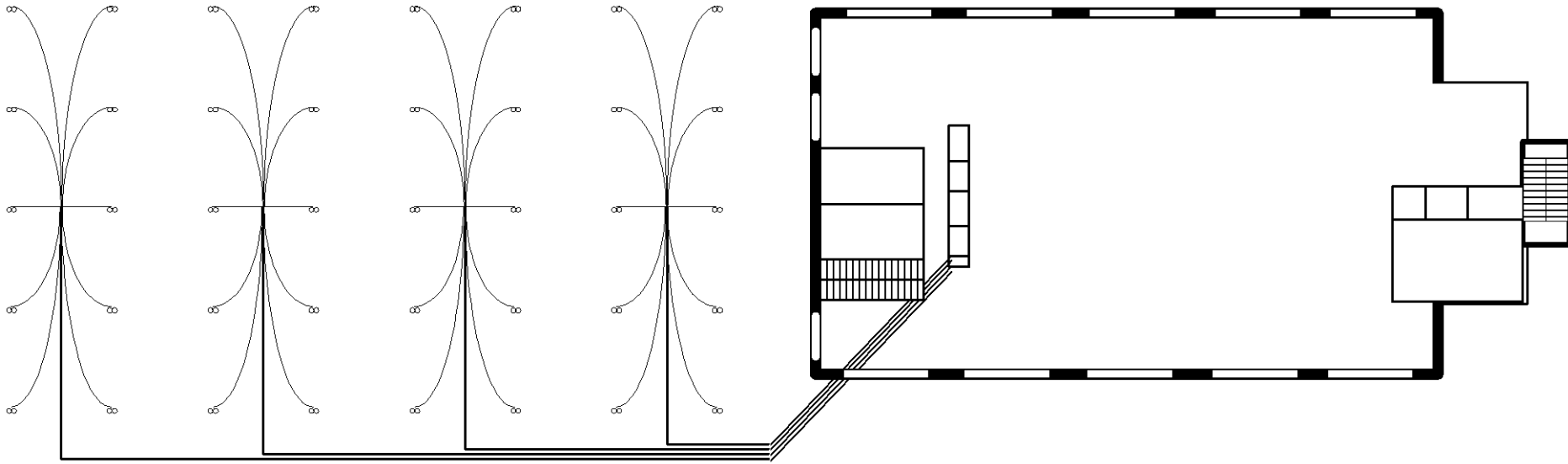


# Loop Field Overview

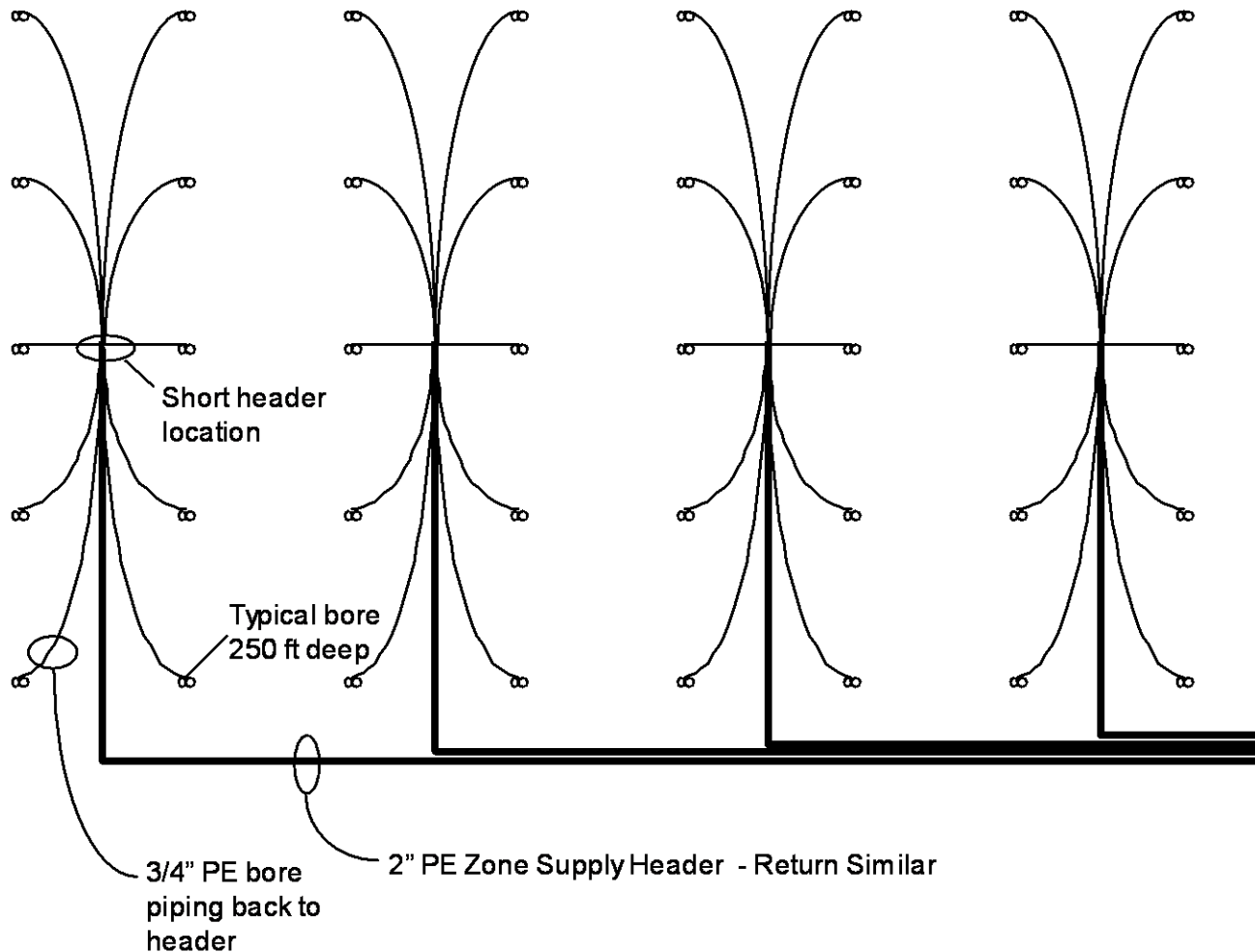




# Geothermal Building Loop Field Site Plan



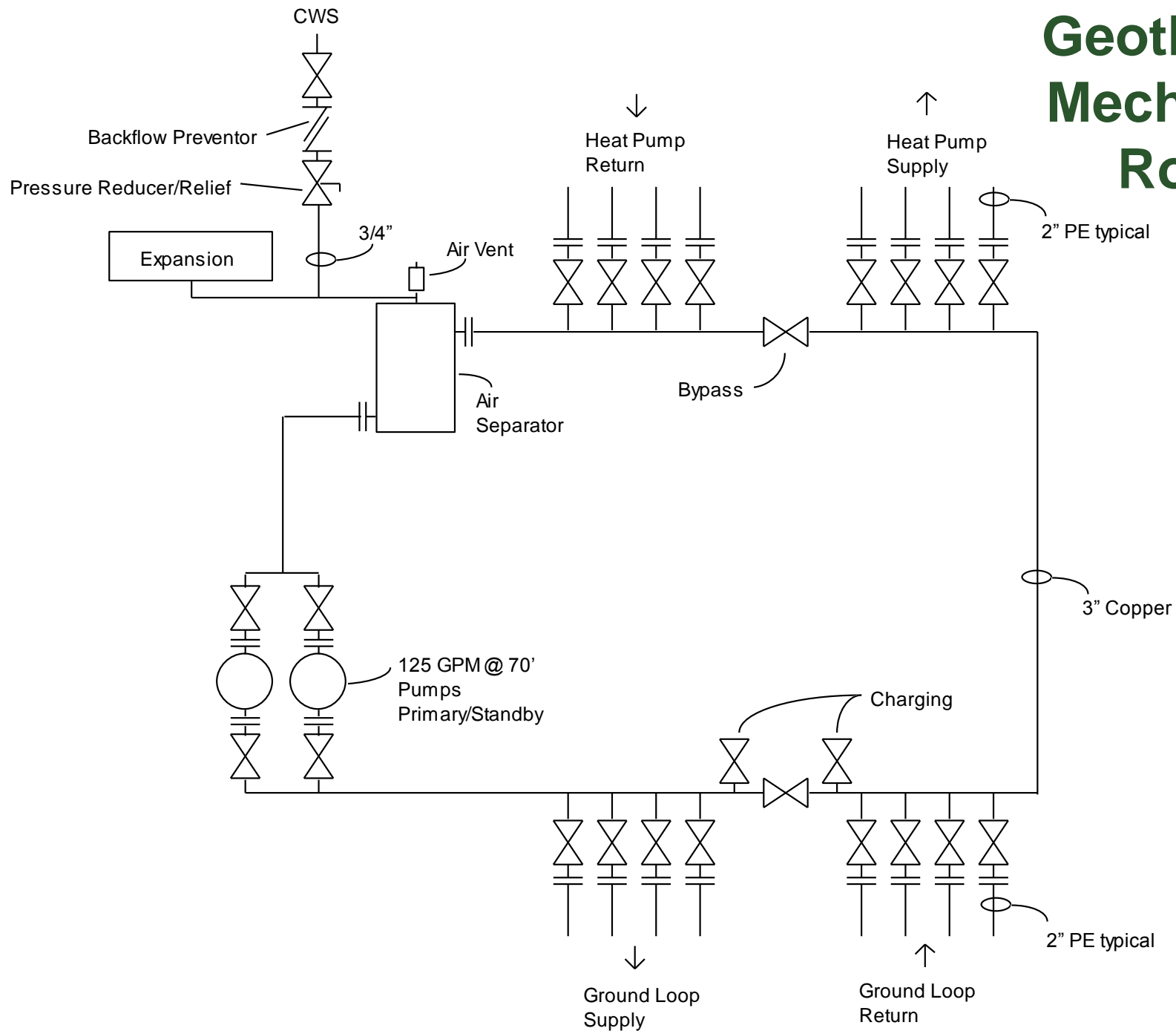
# Loop Field Details



## Notes:

- 40 bores on 20 foot centers each with 3/4" PE pipe
- Short header manifold in center of each loop zone of 10 bores
- Each bore must have the same overall pipe length for balanced flow  
(Coil excess piping in the header trench)
- Loop zone supply and returns done in same fashion
- Bores must be grouted when completed

# Geothermal Mechanical Room





# VAV Building Roof View



# VAV Building Central Air Handler





# VAV Building Air-Cooled Condensing Unit



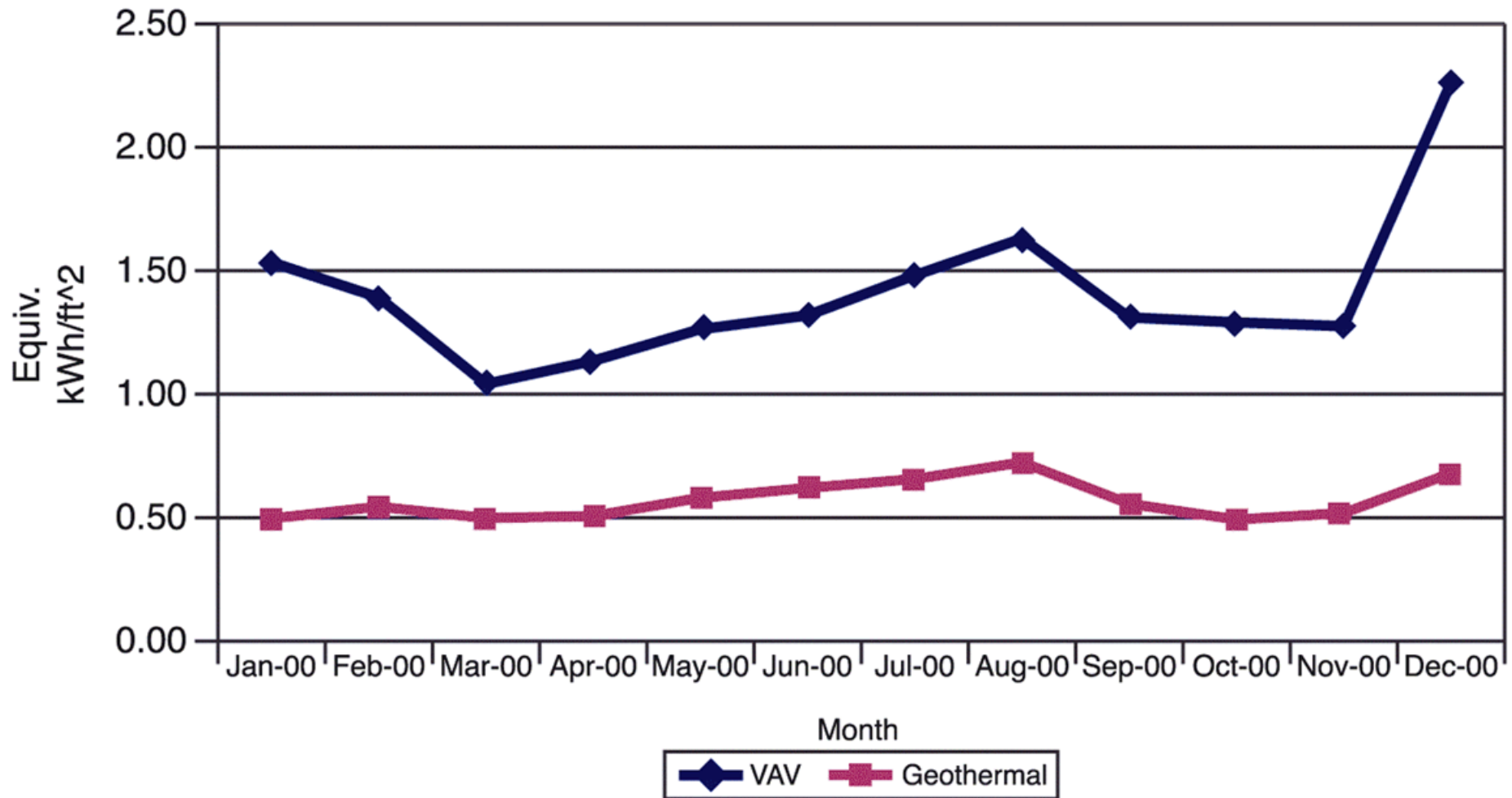


# Garrett Office Buildings

## 2000 Energy Consumption (\$1.30/therm, \$0.09/kwh)

Month	VAV 15,000 ft^2		Geothermal 20,000 ft^2	
	Gas Mcf	Elec kWh	Gas Mcf	Elec kWh
Jan-00	36.2	12,400	0.0	9,920
Feb-00	21.0	14,720	0.0	10,880
Mar-00	6.9	13,600	0.0	9,960
Apr-00	4.3	15,760	0.0	10,120
May-00	3.5	17,920	0.0	11,600
Jun-00	4.2	18,560	0.0	12,400
Jul-00	3.2	21,280	0.0	13,120
Aug-00	3.2	23,520	0.0	14,480
Sep-00	3.2	18,720	0.0	11,120
Oct-00	11.2	16,080	0.0	9,840
Nov-00	21.9	12,720	0.0	10,360
Dec-00	69.4	13,600	0.0	13,600
<b>Total</b>	<b>188.2</b>	<b>198,880</b>	<b>0.0</b>	<b>137,400</b>
<b>\$ Cost</b>	<b>\$ 2,447</b>	<b>\$ 17,899</b>	<b>\$</b>	<b>\$ 12,366</b>
<b>\$/ft^2 &amp; Total</b>	<b>1.36</b>	<b>\$20,346</b>	<b>0.62</b>	<b>\$12,366</b>

# Garrett Office Buildings 2000 Energy Consumption Profile





# Questions?





# Thank You!

